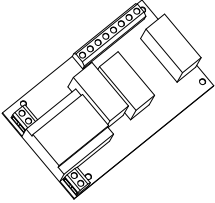
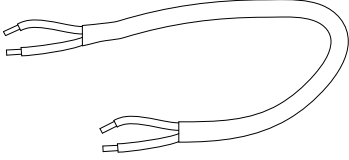
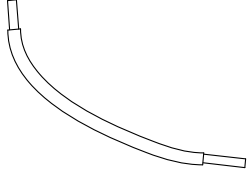
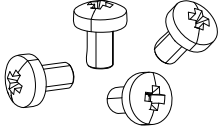


Components

Pre-Heater Circuit Board	Power supply cable 200mm	Bridge cable 50mm	Screws (4)
			

Installation process

Warning

- Make sure that the Mains supply to the unit is disconnected before performing any maintenance or electrical work!
- All electrical connections and maintenance work must be carried out by an authorized installer and in accordance with local rules and regulations.

1. Attach the pre-heater circuit board to the print card via connector (pos 1).
2. Secure the board in place using screws in each corner (pos 2)
3. Connect the power supply cable: connect both ends of blue wire (pos 3) to "N" connections on the print card and pre-heater board; connect both ends of brown wire (pos 4) to "L" connections on the print card and pre-heater board.
4. Bridge "SR" and "12V" terminals with bridge cable (pos 5) if emergency thermostat is not being used.
5. Connect Electrical pre-heater battery (ELH) cables, brown cable (pos 6) to the "N" connection, blue cable (pos 7) to the "L" connection on pre-heater board.

