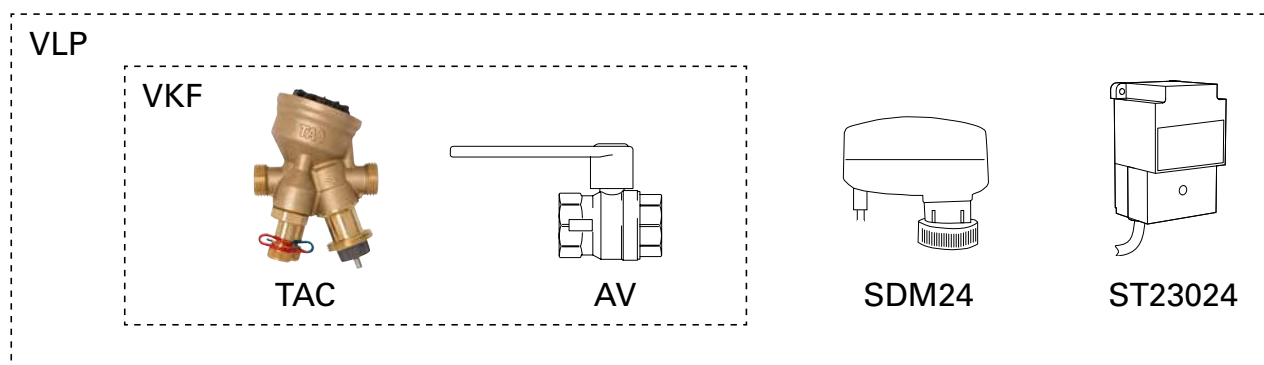
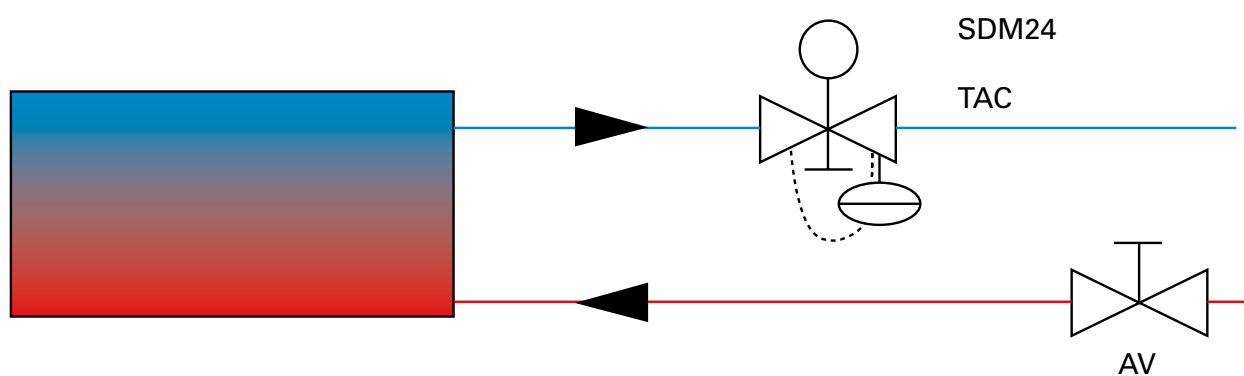


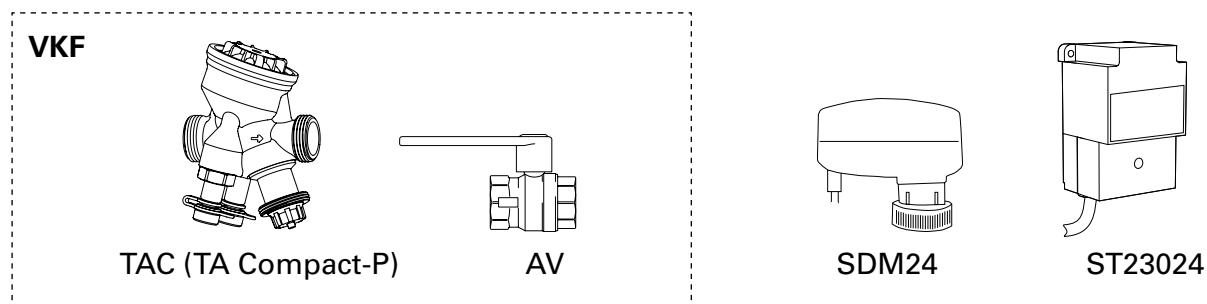
## VLP



SE ... 2	EN ... 12	NO ... 22	DE ... 32	FR ... 42
ES ... 52	NL ... 62	RU ... 72	PL ... 82	

## Components

### VLP, pressure independent and modulating valve kit



#### VLP15LF

Type	Specification	
<b>TAC15LF</b>	Two way pressure independent regulation and adjustment valve	Low flow, DN15
<b>SDM24</b>	Modulating actuator 24V	24V~
<b>AV15</b>	Shut off valve	DN15
<b>ST23024</b>	24V transformer for 1-7 actuators	

#### VLP15NF

Type	Specification	
<b>TAC15NF</b>	Two way pressure independent regulation and adjustment valve	Normal flow, DN15
<b>SDM24</b>	Modulating actuator 24V	24V~
<b>AV15</b>	Shut off valve	DN15
<b>ST23024</b>	24V transformer for 1-7 actuators	

#### VLP20

Type	Specification	
<b>TAC20</b>	Two way pressure independent regulation and adjustment valve	Normal flow, DN20
<b>SDM24</b>	Modulating actuator 24V	24V~
<b>AV20</b>	Shut off valve	DN20
<b>ST23024</b>	24V transformer for 1-7 actuators	

#### VLP25

Type	Specification	
<b>TAC25</b>	Two way pressure independent regulation and adjustment valve	Normal flow, DN25
<b>SDM24</b>	Modulating actuator 24V	24V~
<b>AV25</b>	Shut off valve	DN25
<b>ST23024</b>	24V transformer for 1-7 actuators	

#### VLP32

Type	Specification	
<b>TAC32</b>	Two way pressure independent regulation and adjustment valve	Normal flow, DN32
<b>SDM24</b>	Modulating actuator 24V	24V~
<b>AV32</b>	Shut off valve	DN32
<b>ST23024</b>	24V transformer for 1-7 actuators	

## VLP, pressure independent and modulating valve kit

Two way pressure independent control and adjustment valve with modulating actuator and shut-off valve. DN15/20/25/32. 24V.

The valve set consists of the following:

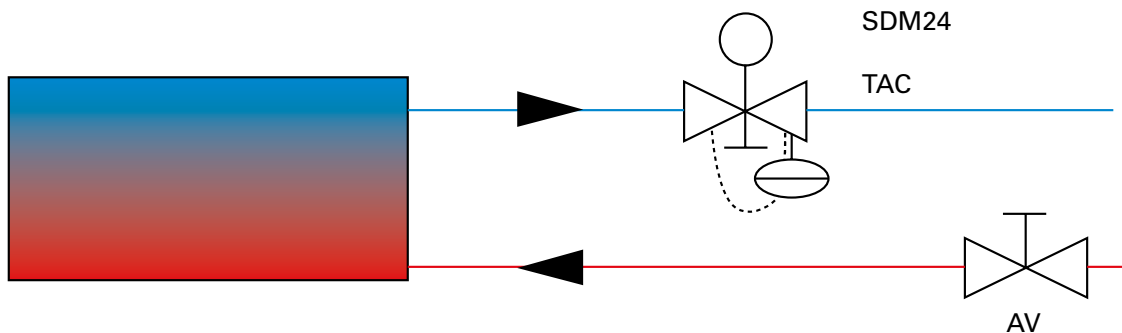
- TAC (TA Compact-P), pressure independent regulation and adjustment valve
- SDM24, modulating actuator 24V
- AV, shut off valve
- ST23024, 24V transformer for 1-7 actuators

The shut off valve (AV) consists of a ball valve which is either open or closed and is used to shut off the flow, when servicing for example.

The regulation and adjustment valve (TAC) can be used to finely adjust or shut off the water flow manually. TAC is independent of the available differential pressure, which contributes to stable and accurate regulation (ensures the correct flow to the heater even if the differential pressure in the rest of the pipe system changes). The water flow is set using the gray adjustment knob on the valve.

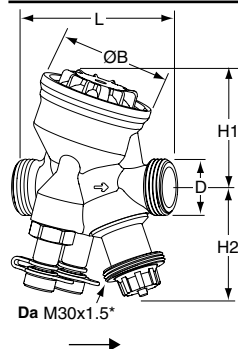
The actuator (SDM24) is modulated and gives the correct heat. SIRE can be set to always allow a small leakage flow through. This is to provide quick heat supply when a door is opened but also to provide a degree of frost protection.

The valve set is available in 4 different valve dimensions, DN15 (1/2"), DN20 (3/4"), DN25 (1") and DN32 (1 1/4"). Used with SIRE Advanced or supplemented with suitable thermostat.



## Two way pressure independent regulation and adjustment valve TAC (TA Compact-P)

### Dimensions and technical specifications



Type	DN	Flow	D	Da <sup>*1</sup>	L [mm]	H1 [mm]	H2 [mm]	B [mm]	Vikt [kg]
TAC15LF	15	Low flow	G3/4	M30x1,5	74	55	55	54	0,54
TAC15NF	15	Normal flow	G3/4	M30x1,5	74	55	55	54	0,54
TAC20	20	Normal flow	G1	M30x1,5	85	64	55	64	0,69
TAC25	25	Normal flow	G1 1/4	M30x1,5	93	64	61	64	0,79
TAC32	32	Normal flow	G1 1/2	M30x1,5	112	78	61	78	1,5

<sup>\*1</sup>) Connection to actuator.

Pressure class: PN16

Max. working temperature: 90 °C

Min. working temperature: 0 °C

Lift: 4 mm

### Material

Valve body: AMETAL®

Valve insert: AMETAL®

Valve plug: Stainless steel

Spindle: Stainless steel

Spindle seal: EPDM O-ring

Δp insert: PPS

Membrane: EPDM and HNBR

Springs: Stainless steel

O-rings: EPDM

AMETAL® is a dezincification resistant alloy.

### Media:

Water or neutral fluids, water-glycol mixtures.

### Flow range:

The flow ( $q_{max}$ ) can be set within the range:

DN 15 LF: 44-245 l/h

DN 15 NF: 88-470 l/h

DN 20: 210-1150 l/h

DN 25: 370-2150 l/h

DN 32: 800 - 3700 l/h

$q_{max}$  = l/h at each setting and fully open valve plug.

### Differential pressure (ΔpV):

Max. differential pressure ( $\Delta pV_{max}$ ):

400 kPa = 4 bar

Min. differential pressure ( $\Delta pV_{min}$ ):

DN15, DN20 = 15 kPa = 0,15 bar

DN25, DN32 = 23 kPa = 0,23 bar

(Valid for position 10, fully open. Other positions will require lower differential pressure.)

$\Delta pV_{max}$  = The maximum allowed pressure drop over the valve, to fulfill all stated performances.

$\Delta pV_{min}$  = The minimum recommended pressure drop over the valve, for proper differential pressure control.

**Leakage rate:**

Leakage flow  $\leq 0,01\%$  of max.  $q_{\max}$  (setting 10) and correct flow direction.  
(Class IV according to EN 60534-4).

**Connection:**

Male thread according to ISO 228.

**Marking**

TA, IMI, PN 16, DN and flow direction arrow. Grey setting wheel: TA-COMPACT-P and DN. For low flow version also LF.

**Application**

The regulation and adjustment valve (TAC) can be used to finely adjust or shut off the water flow manually. TAC is independent of the available differential pressure, which contributes to stable and accurate regulation (ensures the correct flow to the heater even if the differential pressure in the rest of the pipe system changes). The water flow is set using the gray adjustment knob on the valve.

**Functions**

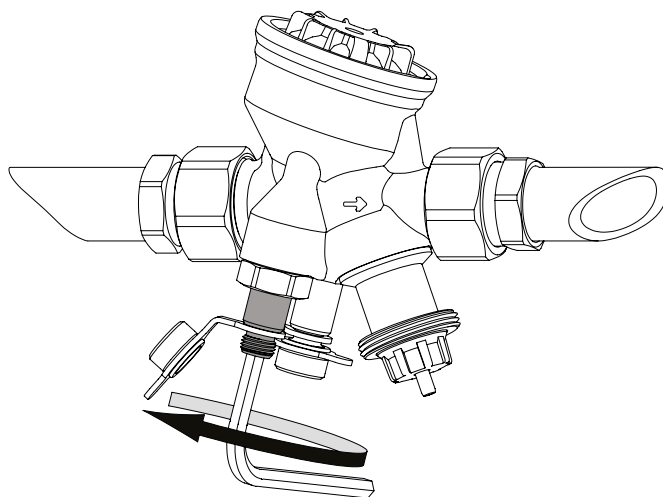
- Control
- Pre-setting (max. flow)
- Differential pressure control
- Measuring ( $\Delta H$ , T, q)
- Shut-off

**Noise**

In order to avoid noise in the installation the valve must be correctly installed and the water de-aerated.

**Measuring****Measuring q**

1. Remove any actuator.
2. Connect IMI TA\* balancing instrument to the measuring points.
3. Input the valve type, size and setting and the actual flow is displayed.

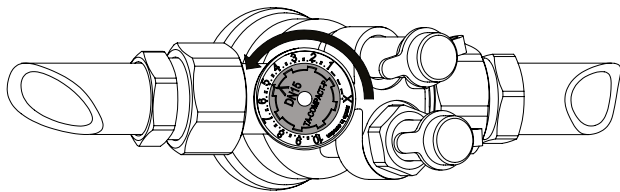
**Measuring  $\Delta H$** 

1. Remove any actuator.
2. Close the valve according to "Shut-off".
3. Bypass the  $\Delta p$  part by opening the bypass spindle  $\approx 1$  turn anticlockwise, with a 5 mm Allen key.
4. Connect IMI TA\* balancing instrument to the measuring points and measure.

**Important!** Close the bypass spindle after the measurement is completed.

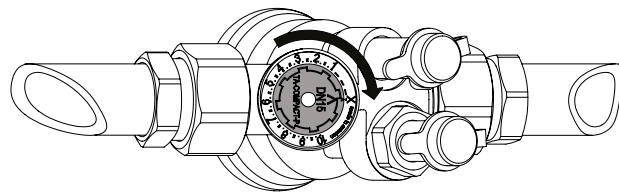
\* [www.imi-hydronic.com](http://www.imi-hydronic.com)

## Setting



1. Turn the setting wheel to desired value, e.g. 5.0.

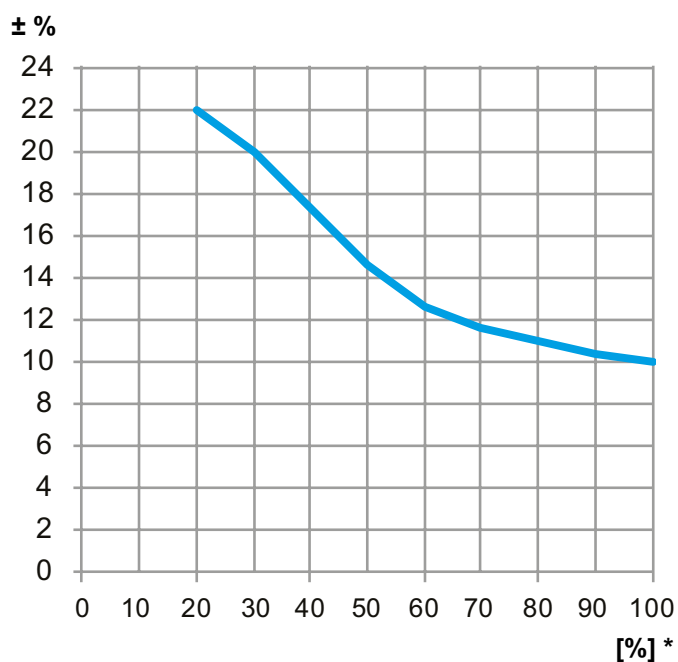
## Shut-off



1. Turn the setting wheel clockwise to X.

## Measuring accuracy

Maximum flow deviation at different settings.



\*) Setting (%) of fully open valve.

## Sizing

1. Choose the smallest valve size that can obtain the design flow with some safety margin, see “ $q_{\max}$  values”. The setting should be as open as possible.
2. Check that the available  $\Delta pV$  is within the working range 15-400 kPa or 23-400 kPa.

## Closing force

Working range: X (closed - fully open) =  
11,6 - 15,8

Closing force: Min. 125 N (max. 500 N)

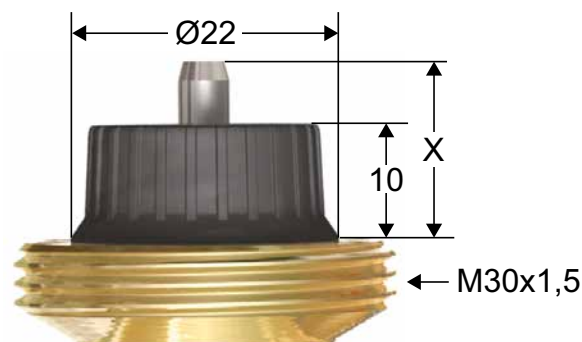
The maximum recommended pressure drop over a valve and actuator combination for close off ( $\Delta pV_{\text{close}}$ ) and to fulfill all stated performances ( $\Delta pV_{\text{max}}$ ).

	kPa*
DN15	400
DN20	400
DN25	400
DN32	400

\*) Closing force 125 N.

$\Delta pV_{\text{close}}$  = The maximum pressure drop that the valve can close against from an opened position, with a specified force (actuator) without exceeding stated leakage rate.

$\Delta pV_{\text{max}}$  = The maximum allowed pressure drop over the valve, to fulfill all stated performances.



## $q_{\text{max}}$ values

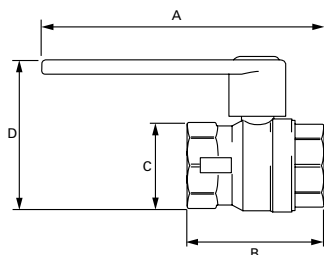
	Position									
	1	2	3	4	5	6	7	8	9	10
<b>DN15LF</b>	44	71	97	123	148	170	190	210	227	245
<b>DN15</b>	88	150	200	248	295	340	380	420	450	470
<b>DN20</b>	210	335	460	575	680	780	890	990	1080	1150
<b>DN25</b>	370	610	830	1050	1270	1490	1720	1870	2050	2150
<b>DN32</b>	800	1220	1620	2060	2450	2790	3080	3350	3550	3700

$q_{\text{max}}$  = l/h at each setting and fully open valve plug.

LF = Low flow

## Shut off valve (AV15/20/25/32)

### Dimensions and technical specifications



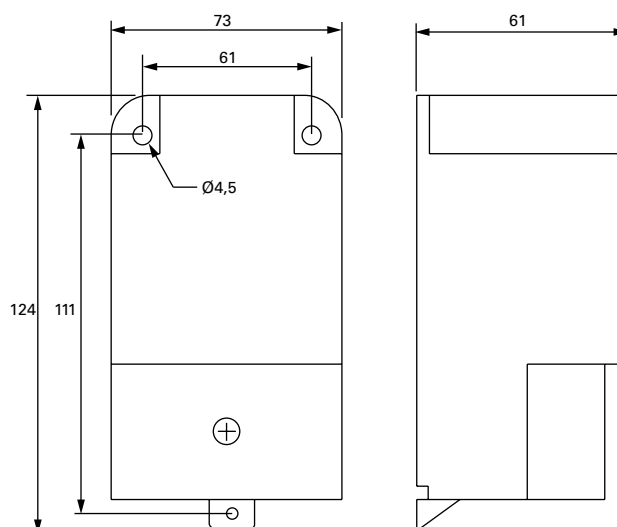
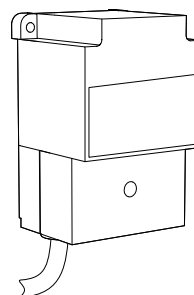
Type	DN	A [mm]	B [mm]	C [mm]	D [mm]	Weight [kg]
AV15	15	119	57	25	57	0,2
AV20	20	130	57	32	70	0,3
AV25	25	140	62	42	85	0,3
AV32	32	178	81	57	104	0,5

### Application

The shut off valve is used to shut off the water flow to the unit and consists of a ball valve which is either open or closed. The shut off valve have no adjustment function and is only used for maintance and service.

## Transformer (ST23024)

### Dimensions and technical specifications



Primary voltage	230 V	47-63 Hz
Secondary voltage	24 V	7 VA, 292 mA
Protection class	IP44	
Cable length	2 m	
Weight	1,0 kg	

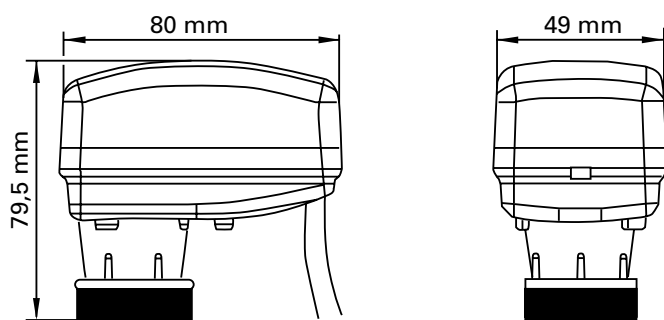
### Application

The transformer is connected between SIREB1(X) and the actuator SDM24 to deliver 24V voltage to the actuator.



## Actuator (SDM24)

### Dimensions and technical specifications



<b>Function</b>	Modulating 0-10 V
<b>Supply voltage</b>	24 AC $\pm 15\%$ , 50-60 Hz
<b>Power consumption</b>	2,5 VA at max. power supply 1,5 W - active
<b>Nominal force</b>	120 N $+30\%$ / $-20\%$
<b>Maximum stroke</b>	6 mm (3,2 / 4,3 / 6)
<b>Running time</b>	8 s/mm
<b>Protection class</b>	IP43
<b>Fitting thread</b>	M30x1,5
<b>Cable</b>	L = 1,5 m, (3 x 0,35 mm <sup>2</sup> )
<b>Ambient operating condition</b>	0 - 50°C, non condensing
<b>Ambient storage condition</b>	-20 - 65°C, non condensing
<b>Max. water temperature</b>	95 °C
<b>Sound level</b>	<30 dB(A)
<b>Weight</b>	0,2 kg
<b>Colour</b>	White semi transparent
<b>Material housing</b>	PA66 - Glass + Mineral filled (30% total) Kelon A FR CETG/300-VO
<b>Material fitting</b>	Brass CuZn40Pb2
<b>CE-Compliance</b>	Directive 89/336 EEC; EN 61000-6-1; EN 61000-6-3

### Operating status indication

<b>OFF</b>	○	No power supply
<b>Green Flashing</b>	☀	Moving to position
<b>Green Flashing</b>	☀	End stroke confirmation
<b>Green steady On</b>	☀	Position reached
<b>Red Flashing</b>	☀	Cycle
<b>Red steady On</b>	☀	4/20mA or 2/10Vdc signal lost

### Application

The actuator (SDM24) is modulated and gives the correct heat. SIRE can be set to always allow a small leakage flow through. This is to provide quick heat supply when a door is opened but also to provide a degree of frost protection.

### Function

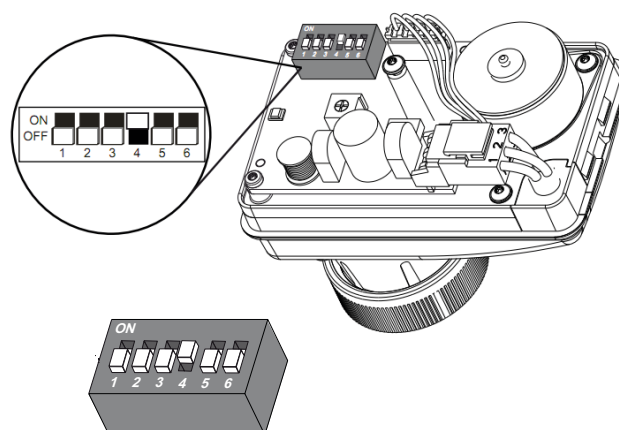
Actuator is controlled by a 0-10 V signal.

The valve is open in unaffected position. The actuator should be in "Reverse Action," dipswitch no. 4 should be set to ON, which means that at 10 V, the valve is unaffected, ie fully open for heat input. In the closed position SIRE still gives an output of 0.5 V to pass through a small leak flow through the valve.

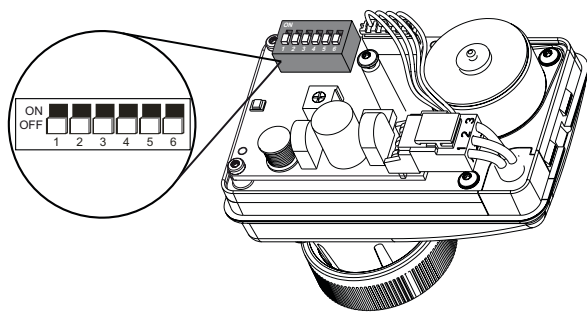
The actuator is self-calibrating and sets the end positions by itself.

### Dipswitch settings

SDM24 is adjustable, this is done by setting dipswitches. These are located under the actuator cover. To SDM24 to work with SIRE, dip no. 4 should be set to = ON as follows, i.e. "Reverse Action":



Settings



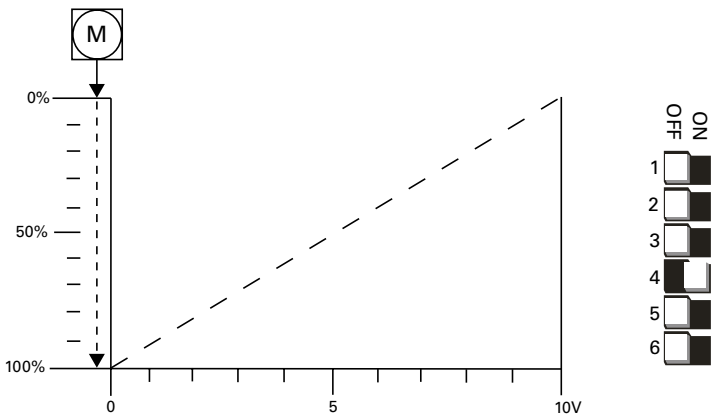
ON	OFF
1	2
3	4
5	6

1	OFF	ON
2		
3		
4		
5		
6		

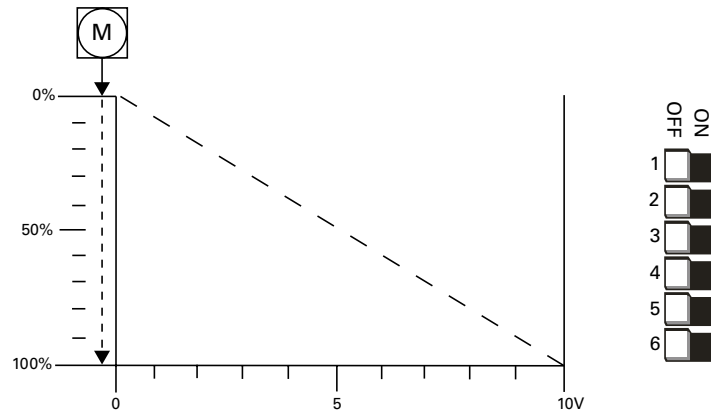
<input type="checkbox"/> 0...10VDC	<input type="checkbox"/> 0...5VDC	<input type="checkbox"/> 5...10VDC	<input type="checkbox"/> 2...10VDC
<input type="checkbox"/> 0...20mA	<input type="checkbox"/> 0...5VDC	<input type="checkbox"/> 5...10VDC	<input type="checkbox"/> 4...20mA
<input type="checkbox"/> DA		<input type="checkbox"/> RA	
<input type="checkbox"/> LIN		<input type="checkbox"/> Eq%	
<input type="checkbox"/> VDC		<input type="checkbox"/> mA	

1: CONTROL SIGNAL	4: ACTION
2: RANGE	5: CURVE
3:	6: SIGNAL TYPE

**Reverse action, dip4 = ON**  
Setting applying when controlled by SRe

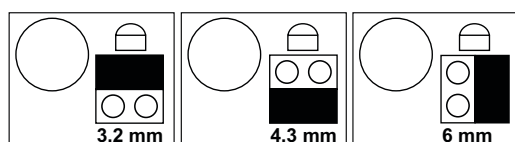
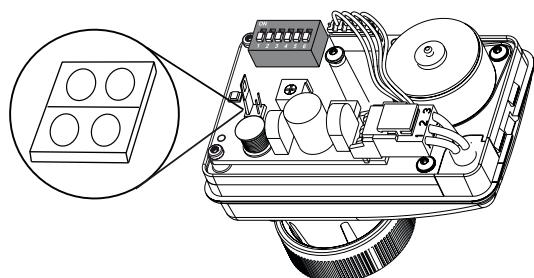


**Direct action, dip4 = OFF**



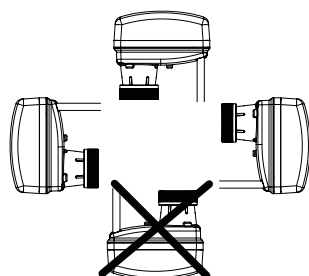
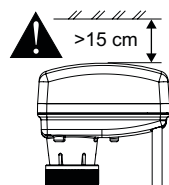
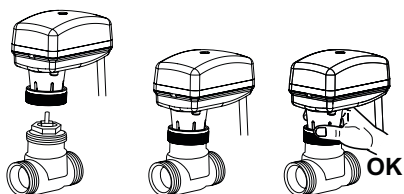
## Change length of stroke

The stroke is set to 4,3 mm when delivered from the factory. This can be changed to 3,2 mm or 6,0 mm, if used together with a valve from a different manufacturer than the one described in this manual. It can be changed by moving the jumper as follows:



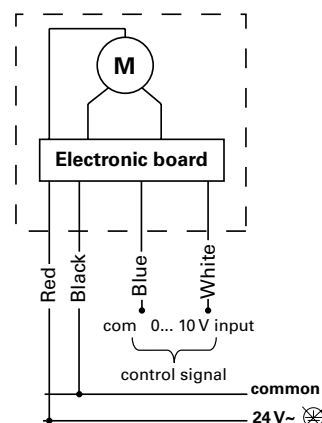
## Mounting

The actuator is mounted on the valve when the power supply is disconnected.



## Wiring

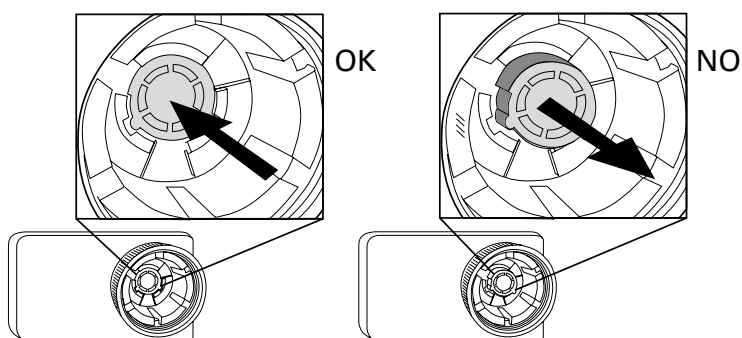
All electrical connections must be made by a qualified electrician



## NOTE!

If the actuator has been powered up, check that the drive rod within the actuator is in its innermost position before the actuator is mounted on the valve.

Alternatively, use dipswitch no. 4, if it is set to Reverse Action, ensure that SIRE calls for heat.



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