

Geniox Hygienic air handling unit

User Manual

GB

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Only the English version is valid in case of a dispute. Translated versions are not valid in case of disputes.

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A Manufacturer

This User Manual covers all Geniox air handling units that comply with the hygiene guidelines of VDI 6022-1.

Systemair A/S

Ved Milepælen 7

DK-8361 Hasselager

Systemair AS

Industrivegen 83

NO-2072 Dal

Systemair Lithuania

Linu g. 101

LT-20174 Ukmergė

Systemair HVAC Spain S.L.U.

c/Montecarlo14, Fuenlabrada

ES-28942 Madrid

B Name of machines

This manual is about Systemair air handling units called Geniox 10 H, Geniox 11 H, Geniox 12 H, Geniox 14 H, Geniox 16 H, Geniox 18 H, Geniox 20 H, Geniox 22 H, Geniox 24 H, Geniox 27 H, Geniox 29 H, Geniox 31 H.

C Declaration of Conformity - example

The manufacturer:

Systemair A/S

Ved Milepælen 7

DK - 8361 Hasselager

Systemair AS

Industrivegen 83

NO-2072 Dal

Systemair Lithuania

Linu g. 101

LT-20174 Ukmergė

Systemair HVAC Spain S.L.U.

c/Montecarlo 14, Fuenlabrada

ES-28942 Madrid

Hereby declares that, air handling units of the following types:

Geniox: 10 H, 11 H, 12 H, 14 H, 16 H, 18 H, 20 H, 22 H, 24 H, 27 H, 29 H, 31 H

Serial No: "YYMM-000XXXXXX-XX"

are manufactured and delivered in accordance with following directives:

Machinery directive 2006/42/EC

Ecodesign — Commission regulation 1253/2014

EMC – directive 2014/30/EC

Low voltage directive 2014/35/EC

Pressure equipment directive 2014/68/EC

European Standard EN378-1 & 2 – 2016, EN13053:2011, EN308:1997, EN1886:2008

VDI 6022-1

EN ISO 846:1997 Method A and C

ISO 2896:2001 Rigid cellular plastics

EN 10088-3:2014 Standard 1.4301/AISI 304

EN 1993-1-2:2005 Eurocode 3: Steel struct.

DIN 1946/4-6.5.1:2018 Aluminium

EN 779:2012 for medium and fine filters

EN 1822:2010 for high efficiency filters

EN ISO 12944-2:1998 for corrosion resist.

Equipment type: **Heat pump Section — Geniox, DV and TIME units**

Consisting of: Compressor, evaporator and condenser

Verification and Assessment by:

Notified Body Bureau VERITAS CE0062 for PED

Bureau Veritas Services SAS, 8 Cours du Triangle,

92800 Puteaux — La Défence, France

Module: A2

Certificate no:

CE-0062-PED-A2-SAI 001-20-DNK

The declaration is only valid, if the installation of the air handling unit is carried out according to the instructions delivered with the unit. If the ventilation system connected to the air handling unit is supplied with dampers, heating coils and /or cooling coils and attenuators, the declaration is only valid, if those components are configured by the SystemairCAD software and delivered by Systemair. The installer will be responsible for the CE marking and documentation, if any construction or functional changes are applied to the air handling unit.

26 September 2020







D General descriptions, dangers and warnings

Geniox air handling units are order specific machines available in thousands of different configurations. Only a few examples of machine configurations are described below. The air handling units are intended for the transport and treatment of air between -40 °C and + 40 °C.

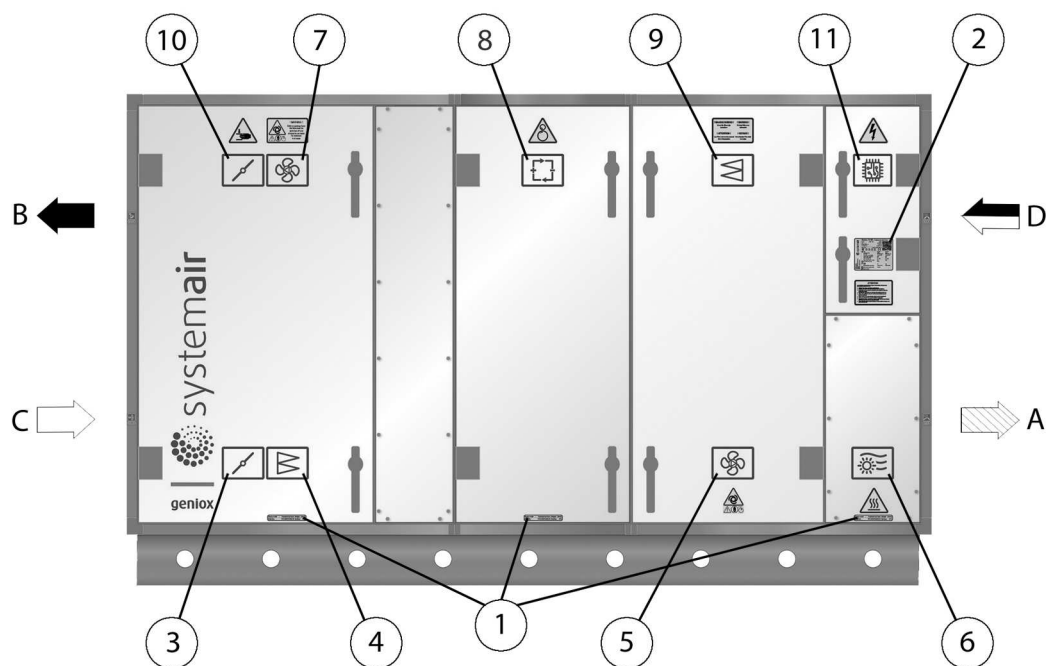
The units are exclusively for comfort ventilation.

Maintenance of the units must be carried out by skilled technicians.

On the drawing below, a right hand unit is shown because the inspection doors are mounted on the right hand side of the unit when looked in direction of **SUPPLY** airflow. The unit below is with rotary heat exchanger.




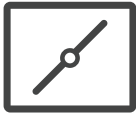


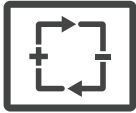



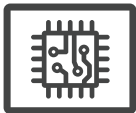

Position	Description	Symbol
A	Connection, supply air (to the rooms)	
B	Connection, exhaust air	
C	Connection, outdoor air in	
D	Connection, extract air (from the rooms)	

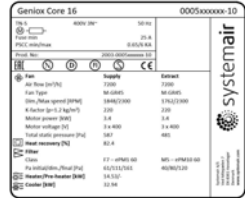
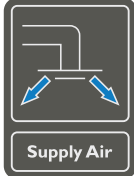








D.1 Overview via pictograms on the inspection side of the unit


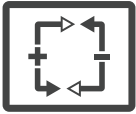


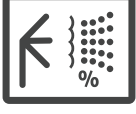


D.1.1 Where are pictograms placed on the units

Example (Pictograms and labels with descriptions of functions for fast identification)

Position	Description	Symbol
	Branding	
	Outdoor air duct connection	
	Exhaust air duct connection	
	Damper	
	Warning about crushing	
	Connect sections with identical numbers	
	Energy recovery	
	Warning about danger by rotating parts	
	Filter with indication of airflow direction	
	Warning about danger by electricity	
	Controller in a cabinet behind this inspection door	
	Extract air duct connection	

Position	Description	Symbol
	Machine card	
	Supply air duct connection	
	Heating coil	
	Warning about danger by heat	
	Weight of the section, production number of the unit, number of the section.	
	Warning about danger by rotating fan during 4 minutes rundown period.	
	Fan with arrow for indication of airflow direction.	
	Lifting prohibited	
	Lifting permitted.	
	Grounding	

Position	Description	Symbol
Other labels	Cooling coil	
	Reversible heat pump	
	Sound attenuator	
	Inspection	
	Humidifier	
	Change over coil	

D.1.2 Weight of each section and production number – example for the Geniox unit

Weight of the section. Production number of the unit.
Number of the section in the unit.

Product name in this example is Geniox 31. The unique production number for the complete unit in this example is – 0005xxxxxx-10 and – Section 1/6 indicates that this is section 1 out of the total of 6 sections.

Geniox 31				VE01A	
Prod. No:	0005xxxxxx-10	Weight:	576 kg	Section:	1/6

D.1.3 Pictograms about warnings and dangers on the units

Pictograms according to EN1886 about



Warning

Warning about danger by rotating parts.



Warning

Warning about crushing.



Warning

Warning about danger by electricity.



Warning

Warning about danger by heat



Warning

Rotating fan during 4 minutes rundown period with risk of injury.



Warning













Attention – risk for injury or damage on material.


D.2 Data about the unit according to cards and labels in and on the unit

D.2.1 Example of CE labelling and Machine card with unique data on every unit

The unique production number for the complete unit in this example is 1911-0005xxxxxx-10 where 19 indicates production year 2019 and 11 indicates production month at the Systemair factory.

With question about the unit please inform the staff at your local Systemair company of this unique production number from the factory and please inform of the original order confirmation number from the Systemair company in your country with questions to your local Systemair company in your country. The kind and extent of available information is listed in chapter K2 in this User Manual.

Geniox 31		0005xxxxxx-10
TN-S  Fuse min PSCC min/max	400V 3N~ 0.65/6 kA	50 Hz 125 A
Prod. No:		1911-0005xxxxxx-10
     		
 Fan	Supply	Extract
Air flow [m³/h]	35000	35000
Fan Type	L-2xRH80C	L-2xRH80C
Dim./Max speed [RPM]	1213/1380	1061/1240
K-factor (p=1.2 kg/m³)	1240	1240
Motor power [kW]	(2 x 15.0 kW) 30.0	(2 x 11.0 kW) 22.0
Motor voltage [V]	3 x 400	3 x 400
Total static pressure [Pa]	1189	849
 Heat recovery [%]	79.0	
 Filter		
Class	F7 – ePM1 60	M5 – ePM10 60
Pa initial/dim./final [Pa]	65/115/165	46/92/138
 Heater/Pre-heater [kW]	191.66/-	
 Cooler [kW]	283.74	


systemair
Systemair A/S
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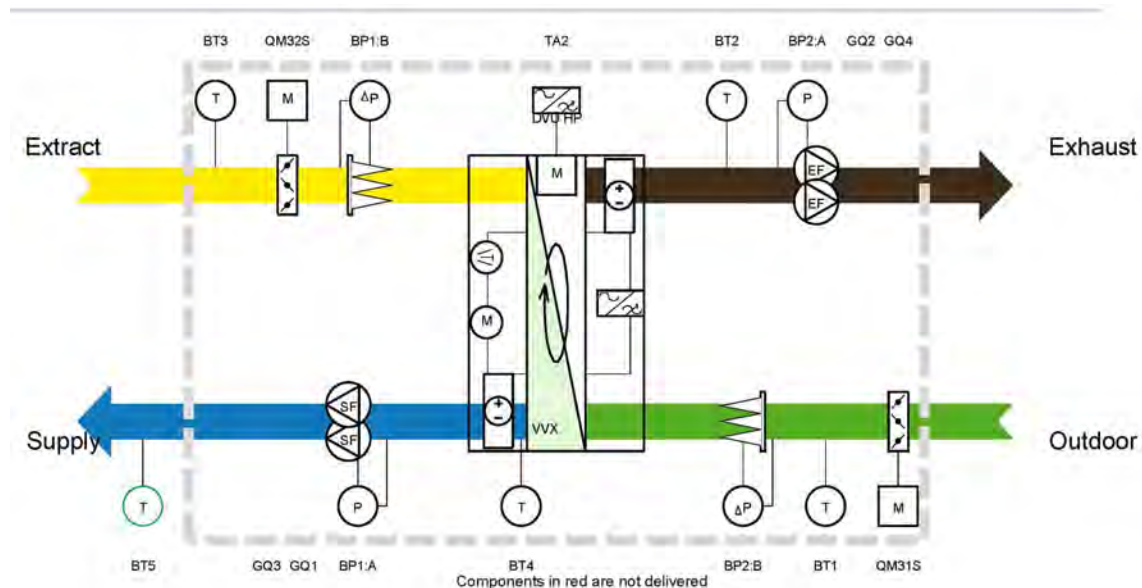
D.2.2 Label with data about the cabinet – example.

An example of the label that is always placed on or with the cabinet, if the unit was delivered with the Access control system from Systemair.

Systemair A/S	
Systemair declares hereby that the cabinet is in conformity with:	
SBB Low voltage panels:	N60439-1
Electrical material on machines:	EN60204-1
EMC-directive environment:	89/336/EOF
Diagram version	Geniox ver. X:XX
Systemair order number	72800-1
Unit size	10
Cabinet data:	
System ground	TN-S
Current type	AC
Frequency	50 HZ
Rated voltage	3*400 V+N+PE VAC
Control voltage	24 VDC
PSCC max	6 kA
PSCC min	650 A
Max fuse	25
Min fuse	10
Cable colors:	
Protection circuit	Green/yellow
230 VAC phase	Black
0 VAC neutral	Blue
24 VDC	Grey
0 VDC	Grey
Analog/digital	Grey

D.2.3 Flowchart – example of the label placed on or with the cabinet

An example of the label that is always placed on or with the cabinet, if the unit was delivered with the Access control system from Systemair.



D.2.4 Symbols in the flowchart and explanation about the symbols

Id	Description	Symbol
BT	Temperature sensor - PT1000	
QM	Damper motor – on/off or spring return	
QM	Damper motor - modulating - 0-10V	
BP	Filter guard - digital	
BP	Pressure transmitter – 0-10V	
BM	Sensor for relative humidity – 0-10V	
BQ	Sensor for CO2 – 0-10V	
TA	Controller and drive motor for rotary heat exchanger – modulating – 0-10V	

D.2.5 Example of label placed on or with the cabinet – Terminal plan for external components

An example of the label that is always placed on or with the cabinet, if the unit was delivered with the Access control system from Systemair.

External components	Symbol Name	Cable number	Page/ Column	Terminals	HW I/O
Supply air temperature	BT5	W355	14 : 3	X8:1-2	AI1
Normal speed	Ext. Sig.	W581	10 : 2	T31	DI2
Reduced speed		W580	10 : 1	T32	DI1
Unit stop		W583	10 : 4	T30	DI3
Internal components					
Rotor drive	TA2	W232	36 : 7	F3: L1-N	
		W642	36 : 8	Link 2	BUS Adr. 7
Temperature efficiency	BT4	W343	29 : 1	BP1	DPT BP1: In2
Damper motor on/off spring return, supply	QM31S	W631S	33 : 1	Link 1	BUS Adr. 21 (31)
Pressure over filter, supply	BP2:B	W662	30 : 2		DPT BP2: B
Outdoor air temperature	BT1	W341	30 : 1	BP2	DPT BP2: In1

output |



D.3 The control panel for the control system.

The control panel is delivered in a cardboard box containing the other external control components. This cardboard box is usually placed in the section with the supply air fan. The Operator's Guide (also called The User's Guide) is one of the annexes delivered with this – User Manual.

This is the NaviPad control panel for the Access control system from Systemair.

The control panel is connected by a cable to the controller in the cabinet. The control panel is delivered with 3 meters of cable and up to 100 meters of cable of the same type can be added.



D.4 Dimensions of the units

See Annex 2 with information about the exact dimensions.

D.5 Ordinary automatically operation – only manual operation by new parameters

The unit is operating fully automatically and manual operation includes only selection of new parameters via a hand terminal. The alternative is that the controller is connected to a BMS system with the ability to select new parameters via PC, tablet or SmartPhone.

E Drawings, diagrams, guides and instructions for the use, maintenance and repair

All units are manufactured in compliance with the EC Declaration of Conformity and they are CE marked as machines. Unique Declaration with production number of the machine is an integral part of the machine – enclosed as Annex 1 to this manual. If the buyer carries out changes or adds components in or on the machine, the buyer must issue a new EC Declaration of Conformity and a new CE marking of the machine.

To promote correct use of the machines, the below-mentioned instructions are an integral part of the machine:

- Unique drawings, data and description of functions for the delivered unit – Annex 2
- Instructions for use of the machine – chapter K in this manual
- Instructions about adjustment and maintenance – chapter R in this manual
- Safety during adjustment and maintenance – chapter S
- Wiring diagram.
- Operator's Guide (also called User's Guide).

F Employees in charge of operation/control/maintenance

The units are constructed and built with a fully integrated control system. After start-up and hand-over from installer to operators/users, the unit operates fully automatically.

Indications of operating status as well as indication of faults are visible in the display at the control panel. The operators/users can enter new parameters in the controller via the control panel. Alternatively, the controller can be connected to a BMS system so that new parameters can be selected via PC, tablet or Smartphone. The operators/users do not need to open inspections doors for the operation.

Skilled technicians must take care of maintenance as well as repairs.

G Intended use and range of applications

The air handling units are intended for transport and treatment of air between -40 °C and + 40 °C. The units are exclusively for comfort ventilation. The units are not for environments that exceed the corrosion class C4 according to EN ISO 12944-2 (motors are constructed for handling of air between -20 °C and + 60 °C).

Intended applications for the units are:

- Offices
- teaching rooms
- hotels
- shops
- homes and similar comfort zones
- health institutions
- hospitals

H Unintended use and misuse – inappropriate applications for the machine

Units for outdoor installation must be specified and ordered for outdoor installation. The units must not be used in environments that exceed corrosion class C4 according to EN ISO 12944-2, and for transport of solid particles.

Examples of not intended use:

- Kitchen extraction
- swimming pools
- off-shore
- Ex-areas
- drying of washed clothes.
- Do not use the unit with partly finished duct systems.
- Do not use the unit for ventilation of the building site until the unit is properly provided with guards.

H.1 Air handling unit in operation

The pressure difference between interior and exterior of the unit must not exceed 2000 Pa for the Geniox 10 and up to and including 20.

Before start-up of the unit all ducts, safety guards and all protective devices must be mounted to prevent any access to rotating fan impellers. All inspection doors must be closed and locked when the unit is in operation.

Do not use the unit without filters.

The hygienic version of the Geniox air handling unit must be cleaned regularly according to guidelines in the section R of the User Manual.

I Instructions for unloading on the site as well as installation and connection

I.1 Unloading on the site

The air handling unit – AHU - is delivered as one section or in several sections, which are to be assembled on the building site. The AHU is delivered on transport pallets, legs, base frame with brackets for lifting or base frames with holes for forks on forklift trucks or manual hydraulic hand trucks. Loading and unloading as well as transport on the building site is possible by forklift truck, manual hydraulic hand trucks or by crane using suitable lifting straps.



Caution

For the hygienic version of this Geniox air handling unit it is not allowed to remove the factory fitted plastic packing during transportation and short-time storage at the building site. Prior to packing at the factory, the unit is cleaned at the factory for the ventilation at hygienic facilities and the unit must remain protected by the packing against moisture, dust and dirt at the building site until start of the installation on the final place.

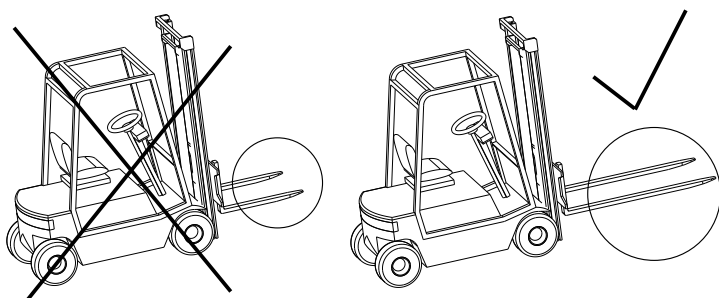
I.1.1 Handling methods

Possible (✓) and not possible (✗) handling methods are described in the table below.

Type	Handling methods					
	Forklift	Lifting by straps	Brackets at base frame for lifting	Hoist holes in base frames	Holes in base frames for forks (option)	Corners in sections for lifting
Sections on pallets	✓	✓	✗	✗	✗	✓
Sections on base frames	✓	✓	✓	✓	✓	✓
Unit on base frame	✓	✓	✓	✓	✓	✗

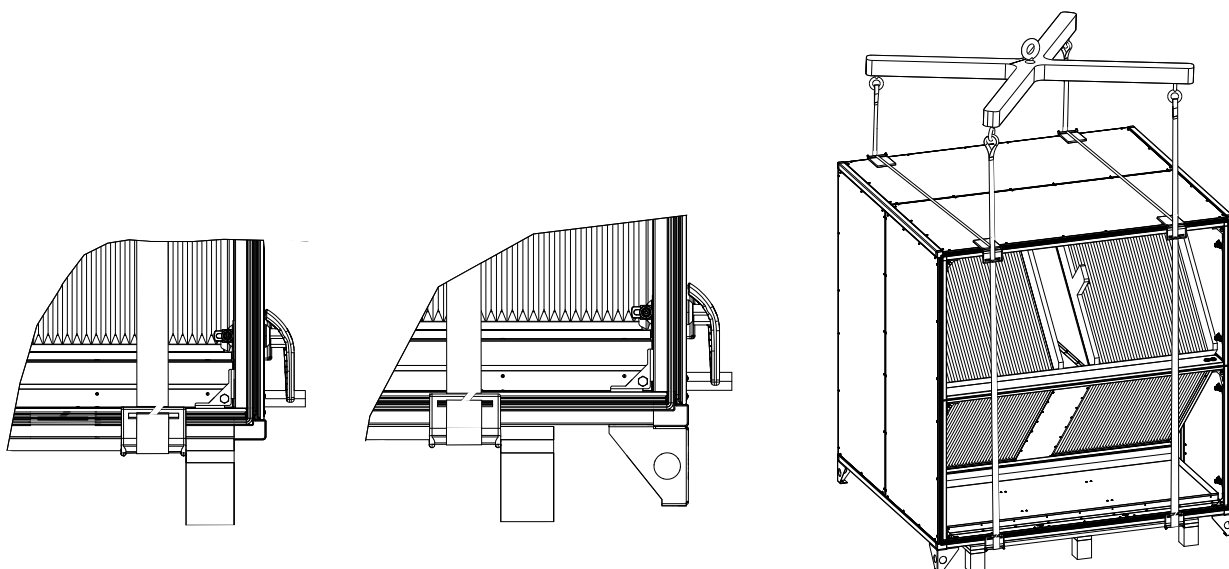
I.1.2 Unloading by forklift truck

The forks of the truck must be sufficiently long to avoid any damage to the AHU underside.



I.1.3 Unloading by crane

AHU delivered on transport pallet must be lifted by straps as shown in the illustration.



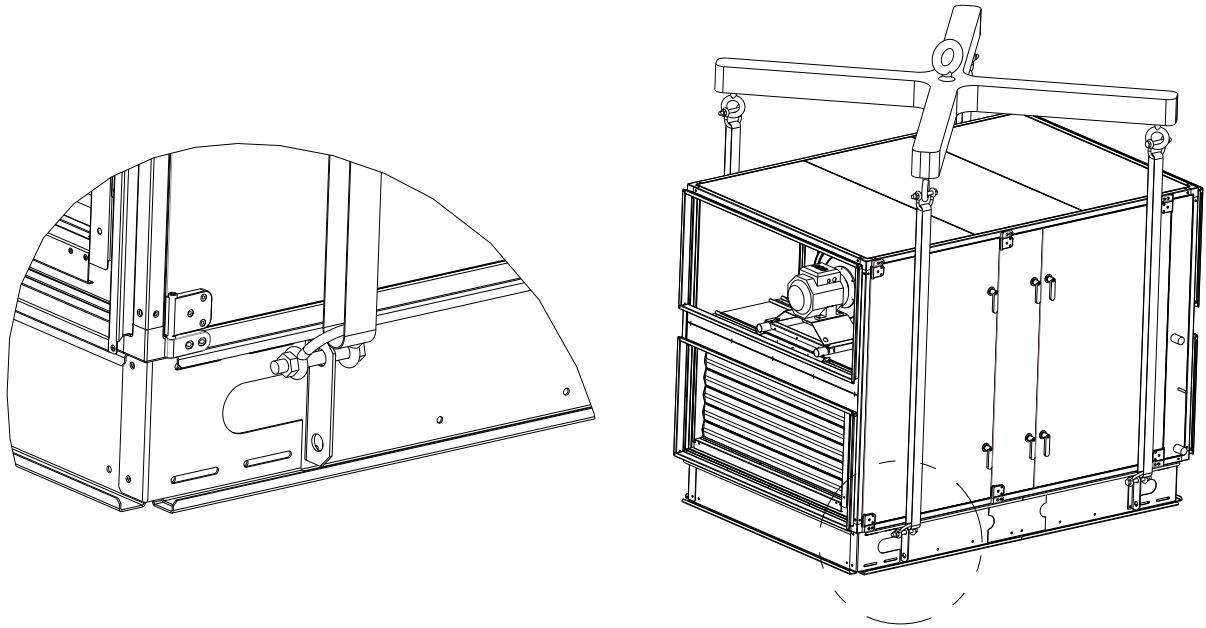
I.1.4 Transport of unit without base frame on the site

Units without base frame are always delivered in sections with each section on a pallet. Sections can be transported on the site by manual hydraulic hand truck.

I.1.5 Lifting a unit with straps

Use an appropriate lifting beam with a sufficient span to avoid that the straps touch and damage the drip nose profiles and the inspection side with handles, pipes and accessories – for example manometers, cabinets, tabs for measuring the pressure.

I.1.6 Lifting a unit with installed brackets on the base frame for lifting.



Lifting beam and straps are not included in the delivery.

I.1.7 Lifting a unit without base frame and legs but with installed brackets for lifting.

Attach straps carefully to the 4 brackets at the bottom of sections on Geniox units size 20 if the brackets are marked with the blue stickers showing a hook, because these blue stickers tell that those brackets are mounted to the profiles that are bearing the heavy components in the section



This type of bracket at the bottom of sections in the size 20 is reinforced for lifting the unit. Mount a shackle in each of the 4 brackets that are suitable for lifting the weight of the section. The weight of the section is printed on the sticker placed on the inspection side of the unit.



The information about the weight of a section is very accurate and you must always be sure that the equipment intended for lifting the section is constructed and authorized for the task.

Geniox 31			VE01A	
Prod. No:	0005xxxxxx-10	Weight:	576 kg	Section: 1/6



Caution

Do not lift a section in the 4 brackets that are marked with the label – lifting prohibited.

Lifting prohibited – in this bracket.



This bracket in sections in the size 20 is not for lifting the section. This bracket is for permanently holding 2 sections tight together with 8 mm bolts.

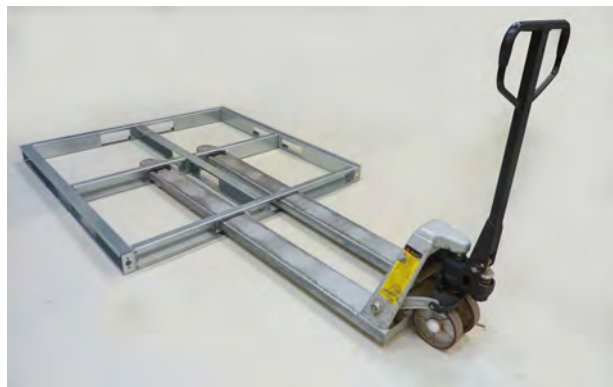


This bracket in sections in the sizes 10 – 18 is not for lifting the section. This bracket is for permanently holding two sections tight together with 8 mm bolts.



I.1.8 Handling a unit with holes in base frame for forks

Depending on the width or length of the section/unit there will be 1, 2 or more middle profiles.



Do not activate the wheels of manual hydraulic hand truck on the horizontal profile of a middle profile. Activation of the wheels on the horizontal profile might bend the profile.



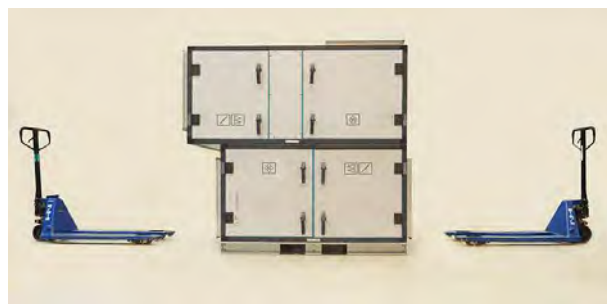
The forks of the manual hydraulic hand truck must be longer than the width or length of the section/unit to achieve safe transport of the section/unit.



Very important to check that the wheels of the manual hydraulic hand truck are never activated on the horizontal profile of the base frame on the other side of the section/unit.



If only manual hydraulic hand trucks for Europallets with forks that are only 120 cm long are available, the alternative is to use 2 of those.



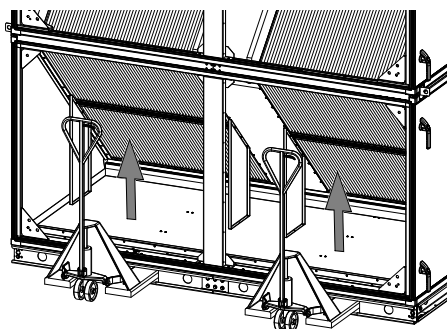
By lifting the section/unit with 2 or more manual hydraulic hand trucks it is important to avoid activation of wheels of any manual hydraulic hand truck on any horizontal profile the base frame.





Caution

If the base frame have 4 holes for forks as shown, the section/unit must be lifted evenly by 2 manual hydraulic hand trucks in each side. Hereby 4 manual hydraulic hand trucks must be used. There is a risk of overturning causing injury and damage to property if a section/unit is lifted unevenly or only by one manual hydraulic hand truck in each side.

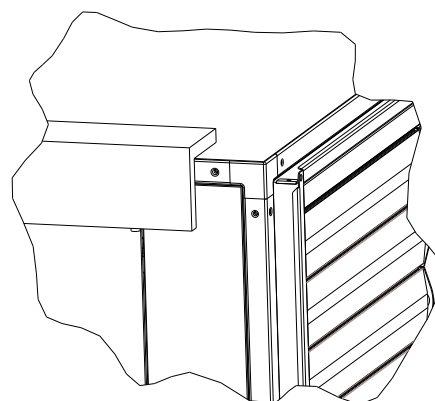
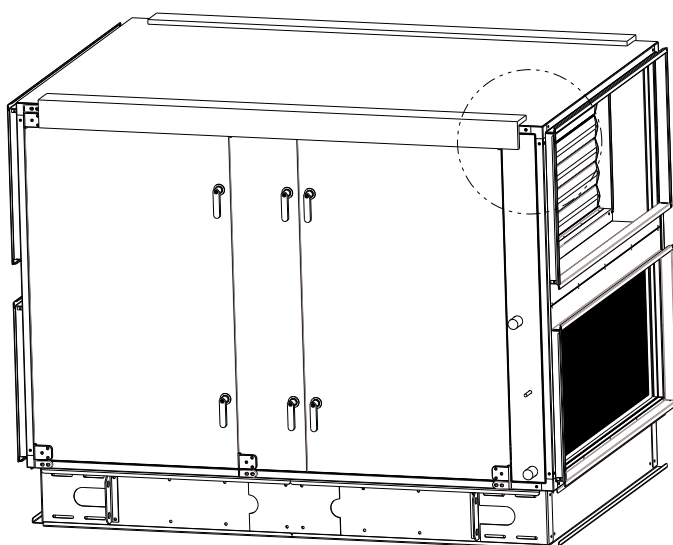


Caution

Avoid to activate the wheels on manual hydraulic hand trucks over horizontal profiles of base frames

I.1.9 Roof unit with PVC, flat sheet steel plates or bitumen

Avoid damaging the drip nose profiles along the PVC or bitumen roof. Keep the protection profiles of Styrofoam on the unit until the installation has been completed. If the unit is lifted by straps, the straps must be kept away from the drip nose profiles by bars to avoid damage to roofing profiles.



I.1.10 Roof unit with steel roof



Caution

For units with steel plate roof, the steel plates are delivered uninstalled on a separate pallet. Do **not** step or walk on the plates.

I.1.11 Long-term storage before installation — outdoor or in not heated and humid building

The AHU must be protected from the weather and accidental impact. The tight plastic packaging from the factory **must** be removed and the unit covered with tarpaulin or similar materials. In order to minimize condensation and hereby visual damage through moisture on the surfaces of the unit, sufficient air circulation must be ensured between the covering and the unit.

Under the tarpaulin or similar materials for the covering, contamination of the interior must be fully avoided via closed and locked doors as well as provisional air and water tight covers on the ends of the unit or the unit sections.

The hygienic version of the Geniox air handling unit must prior to installation be cleaned by the installer according to local guidelines for the hygienic use of the unit.

I.1.12 Tilt less than 30° during transportation of the section with heat pump

During transportation, the unit section **must** always be in the upright position or tilted less than 30°. If it is necessary to tilt the unit more than 30°, the suction pipe of the compressor must point upwards to prevent the escape of oil from the compressor sump.

I.1.13 Transport and pre-installation storage of rotary heat exchanger — always in vertical position

During transportation, the unit section **must** always be in the upright vertical position and never in a horizontal or tilted position. During pre-installation storage the unit section **must** always be in the upright vertical position. The rotary heat exchanger is not constructed for transportation and storage in a horizontal or tilted position.

I.2 Installation - mechanical

I.2.1 Free area in front of and above the unit

Important

When positioning the unit on the site, it must be ensured that an area with the same width as the unit + 30 cm is kept free for service, inspection and also for replacement of fans, coils and exchanger, if needed.

Important

For safe access to the cabinet with electrical components, if the cabinet is placed on top of the unit, the free area from the upper edge of the cabinet to the ceiling must be at least 700 mm.

I.2.2 Supporting surface



Caution

Duct work must be sound insulated and must not be mounted directly on beams, trusses or other critical building parts.



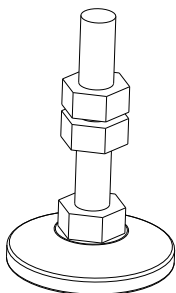
Caution

The surface beneath the unit must be level, horizontal and vibration-free. The surface must be able to withstand the load of the AHU. Weights of each section is written on a pictogram at each section and in Annex 2.

I.2.3 Adjustable feet under legs or base frame and transport of sections

Adjustable feet are provided in a carton box placed inside the unit. Adjustable feet are delivered for indoor units and not for outdoor units.

Sections can be transported on the site by hand manual forklifts or similar. The frame profiles in the edges of the sections have carrying capacity for lifting by the hand manual forklifts.



Mount adjustable feet with a distance of maximum 1500 mm between each foot under the base frame. The base frame can now be levelled by the adjustable feet. The next step is to place and assemble AHU sections on the base frame.

I.2.4 Base frames for outdoor units

Outdoor units must be installed on 218 mm high base frames and are always fitted to the AHU sections. Hot-dip galvanized base frames are recommended for outdoor units. Systemair delivers these base frames without the above mentioned adjustable feet.

I.2.5 Outdoor units – support under the base frame of the unit

The installer must provide a frame that supports the base frame of the unit under the inspection side and under the back side of the unit. The frame must support the base frames of the unit under the entire length of the unit.



Caution

To avoid that the unit may tilt during storm the base frame of the unit must be properly fastened to the frame provided by the installer

I.2.6 Installation on the site of unit sections.



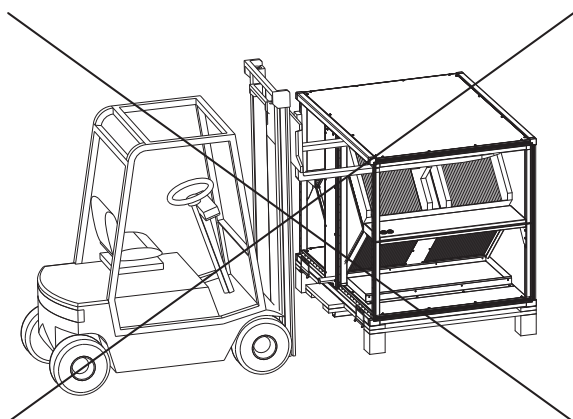
Caution

The installation must be done by skilled technicians.



Caution

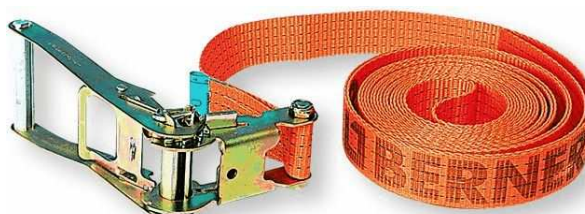
The hygienic version is delivered with the filters in the original and tight boxes to avoid any contamination of the filters during the installation process. The second last action by the installer before start-up and hand over of the unit to the users is to disinfect the interior of the unit, and the last action before start-up and hand over is to install the filters.

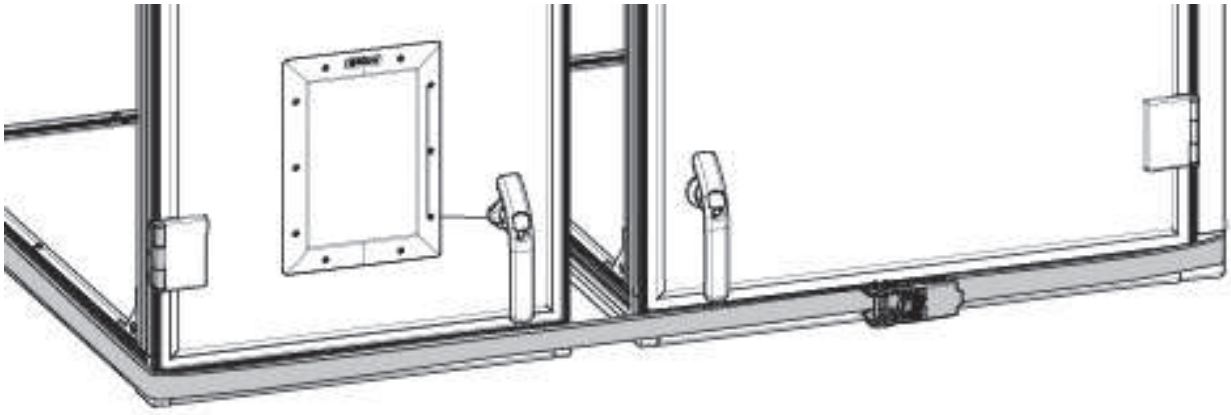


Caution

It is strictly forbidden to lift a section under the top of the section. The plastic corners and brackets are not at all reinforced for lifting the unit under the top. There is serious danger that the bottom with the heavy components will fall down with the risk of serious injury and damage to property.

Pull sections together with a strap. We recommend the shown type of strap because this type is not damaging the frame profiles in the bottom of the units. An example of strap is shown to the right.





Note! Place the strap on the bottom profiles of the unit to avoid any load and stress on the vertical profiles when sections are pulled together along the base frame or on the floor. The sections must be pulled fully and tight together with the strap placed on the bottom profiles.

I.2.7 Joining the sections

The sections must be positioned directly in line with each other.

Ensure that the internal factory-fitted rubber sealing is undamaged

The sections are then to be positioned directly opposite each other. If the sections are built with legs, the adjustable feet can be used to get the sections in line and at the same height.



Press the sections hard together so that the rubber profiles are so flat that the iron frames of the two sections are joined. Strap with tensioner is suitable for pressing the sections hard together.. **Note! To avoid any load and stress on the vertical profiles the strap must be carefully placed on the bottom profiles of the unit.**

The sections must then be locked permanently together with 8 mm bolts and nuts through the grey guiding and connection blocks. Systemair has provided you with the 8 mm bolts with round heads and nuts required to carry this task out. An Allen key – size 6 mm – will be required.

Note! Do not pull the sections together by tensioning the 8 mm bolts. Use the strap for this purpose.



Assembly has been completed successfully.



Bracket inside a section. A similar bracket is installed in the next section. This is the bracket in the Geniox sizes 10 and 18

Press the sections hard together so that the rubber profiles are so flat that the iron frames of the two sections are joined. Strap with tensioner is suitable for pressing the sections hard together.. **Note! To avoid any load and stress on the vertical profiles the strap must be carefully placed on the bottom profiles of the unit.**

The sections must then be locked permanently together with 8 mm bolts. Nut with thread is installed from the factory in one of the brackets

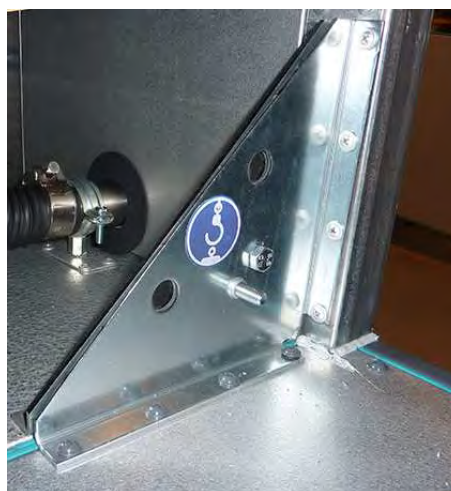
Note! Do not pull the sections together by tensioning the 8 mm bolts. Use the strap for this purpose.

Brackets inside a section. Similar brackets are installed in the next section. These are the brackets in the Geniox sizes 20

Press the sections hard together so that the rubber profiles are so flat that the iron frames of the two sections are joined. Strap with tensioner is suitable for pressing the sections hard together.. **Note! Do not place the strap on the vertical profiles. To avoid any load and stress on the profiles the strap must be carefully placed on the bottom profiles of the unit.**

The sections must then be locked permanently together with 8 mm bolts. Nut with thread is installed from the factory in one of the brackets

Note! Do not pull the sections together by tensioning the 8 mm bolts. Use a strap for this purpose.



I.2.8 Risk of stack effect by vertical ducts and wind pressure on louvers

Important

The Systemair air handling units can be ordered and delivered without dampers, and the installer/user must check that duct systems with the described risk of stack effect (chimney effect) will be provided with dampers and spring return motors.

On special occasions stack effect – also called chimney effect – in the ducts create airflows that drives the impellers by turned off motors.

A rotating impeller is a potential hazard during cleaning and maintenance of the unit. Eliminate this airflow by dampers with spring return motors for automatic closing of the dampers - even by power failure.

I.2.9 Fitting the ductwork

Flexible duct connections between AHU and ductwork must always be installed. Be sure that flexible duct connections are almost fully stretched. (Flexible connections are ordered as accessories and they are placed inside the unit).

Rigid duct connection at the Geniox unit is available with 20 mm or 30 mm flange for LS profile and screw clamps. Please check the order confirmation or the data in the annex 2 concerning the size of the flange – 20 mm or 30 mm.

Furthermore the rigid duct connection is always with a 8,5 mm hole in each corner of the flange.



Use 8 mm bolt with nut in each corner and a sufficient number of screw clamps with **a distance between screw clamps that not exceeds 300 mm** to hold the duct, damper, coil or attenuator tight together



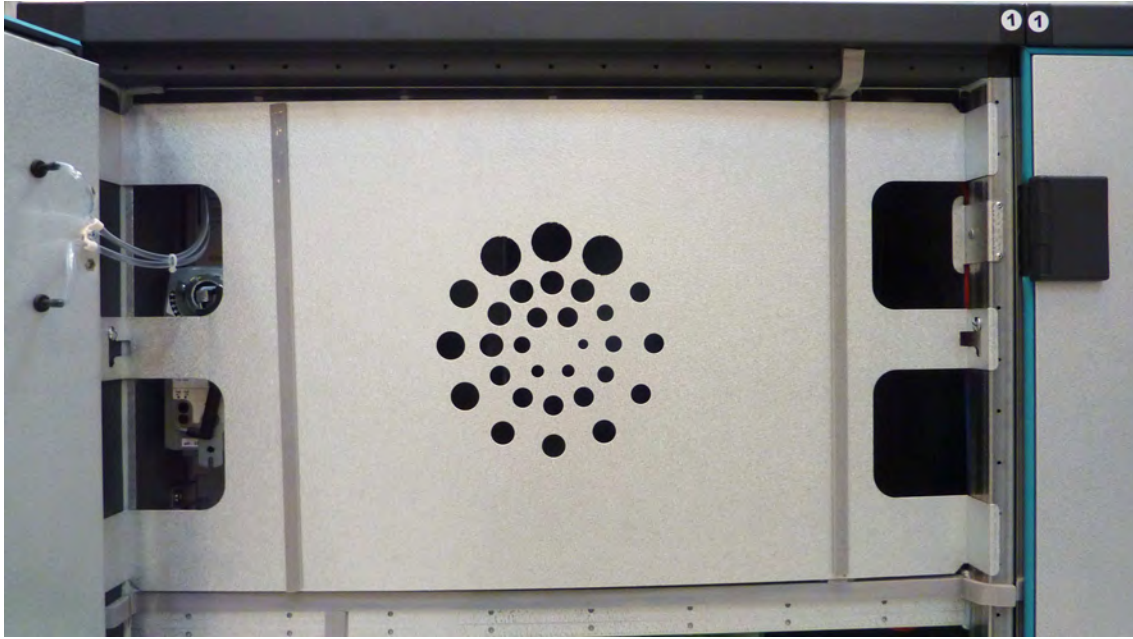
Size of duct connections at the 12 sizes of Geniox units

Size of unit	Width in mm	Height in mm
10	1000	400
11	1100	450
12	1200	500
14	1400	600
16	1600	700
18	1800	800
20	2000	900
22	2200	1000
24	2400	1100
27	2700	1200
29	2900	1300
31	3100	1400

I.2.10 Refitting of safety guards

The guard is a safety guard installed inside the door. **Note! The safety guard shown on the illustration below is optional from Systemair and must be ordered separately.** According to Machinery Directive guidelines, tools are necessary for the removal of the guard. If the guard has been demounted during the installation on the site, the guard must be refitted before startup of the unit.

If the optional guard from Systemair has not been ordered, the installer, that starts-up the unit, must make and install a guard, where a guard is demanded according to Machinery Directive guidelines.



Use an Allen key — size 6 or size 8 — for refitting the safety guard from Systemair. Replace the vibration damping rubber list if it is damaged.



I.2.11 Lock the doors by using the key

Use the special key to lock the doors. The doors are not locked automatically by turning the handle to the vertical position. Under certain circumstances the doors that are locked with this special key are sufficient safety guard according to Machinery Directive Guidelines.



I.3 Installation - electrical

I.3.1 Video instruction and overview



Note:

Instructions about easy, quick and safe installation of sensors and cables in a 3-minutes video. The video is available on YouTube.

<https://youtu.be/y3oB9z44MCK>



The cabinet holds necessary components including terminal blocks, fuses, 24VDC power supply and the Access control unit.



The position of components is shown and described in Annex 2.

Connections to terminals are shown in the wiring diagram.

When control of constant pressure in the ducts (also called demand controlled capacity) is required, the pressure transmitters must measure in the duct system at places where all pressure changes can be registered accurately for reliable pressure control. This placement is left to the customer's free choice.

It is important to achieve a constant pressure – also for the most faraway diffusers.

I.3.2 Wiring diagrams

The wiring diagrams are printed in separate manuals delivered with the units.

The wiring diagrams are not unique for the order specific units, but it is standard wiring diagrams with data about all configurations of the units. Hereby the wiring diagrams will inform about components that are not ordered and delivered. See the order confirmation and Annex 2 with exact information about the accessory components that are ordered and delivered.

The wiring diagram includes:

- General description, Circuit diagrams, Cabinet layout, Terminal matrix and Cable plan.
- The wiring diagrams are available from <https://techdoc.systemair.dk> – contact your local Systemair office.

I.3.2.1 Labels on or with the cabinet

- Label with data about the cabinet – including data about fuses – see chapter D.2.2
- Flowchart – see the example in chapter D.2.3 – unique flowchart for the order specific unit is shown in annex 2 with the unique production number of the unit
- Label with an example of the terminal plan for external components is shown in chapter D.2.5 – the unique terminal plan for external components for the order specific unit is shown in annex 2 with the unique production number of the unit.

In chapter D.2.5 is for the Access control board shown a drawing of the control board with the terminals and this is just an example, and not unique for the order specific unit.

I.3.3 Installation of mains power supply

An AC/DC residual current device must be installed in the power supply. The power supply for the units is 3*400 V + N + PE - 50 Hz. Protection of the units in accordance with the local statutory requirements for the additional protection of systems with frequency converters and EC fans. The operator is responsible for the installation of the necessary protection equipment (supply disconnecting device is not delivered by Systemair).

I.3.3.1 Necessary mains power supply for units with cabinet/control system

Necessary mains power supply is printed on the unique machine card placed on the front of every unit (see example of a machine card in chapter D.2.1).

I.3.3.2 Necessary overvoltage protection device, that leads lightning overvoltage to an earth lead on a safe way.

The Installer and user must be aware of the fact that lightning strikes make a risk that requires installation of overvoltage protection devices to lead the lightning overvoltage to an earth lead in a safe way. Installer and user must take care of this according to local statutory requirements.

I.3.4 Electrical connection of components and functions

External components and functions are delivered according to the order confirmation. Cable numbers appear from the label inside or on the cabinet, and cable numbers appear from the wiring diagrams.

I.3.4.1 Video instruction – connection of the NaviPad control panel to the Access controller



Note:

Instructions about easy, quick and safe connection of the control panel to the controller in the cabinet displayed in a 2-minutes video. The video is available on YouTube.

<https://youtu.be/hmARvmUrbBU>



The NaviPad control panel with touch screen is provided with 3 metres of cable for connection to the Access controller inside the cabinet. Up to 100 m of cable between the Systemair NaviPad control panel and the Access controller is possible. Place the Systemair NaviPad control panel on the outer side of the unit or on a wall.

Connection and start-up of the Access control system with the NaviPad control panel is described in:

Quick guide NaviPad — on 16 pages. This information is available on Systemair.com



1.3.5 Fans — cable connections with plugs for easy demounting of fans

For easy demounting of the fans for cleaning — motors as well as impellers — the cable connections are provided with plugs.



Caution

If the control system is not installed at the factory and hereby not checked at the factory prior to delivery to the building site, the supplier of the control system must care for installation of plugs on the cables to the fans for the easy demounting of fans for cleaning.

1.3.6 Filters — differential pressure gauge for each filter stage

Differential pressure gauges are installed over each filter stage and alarm will be transmitted to the users by the control system.



Caution

If the control system is not installed at the factory and hereby not checked at the factory prior to delivery to the building site, the supplier of the control system must care for installation of differential pressure gauges over each filter stage and that alarm will be transmitted to the users by the control system.

1.3.7 Lock the doors by using the key

Use the key to lock the doors. The doors are not locked automatically by turning the handle to the vertical position.



I.4 Installation – pipes for water – hot and chilled, valves and drains

I.4.1 Description

If ordered with the unit, the valves and valve motors are stored in a carton box placed inside the unit. Water trap(s) – standard or optional – is (are) necessary to ensure escape of water from the tray under plate heat exchanger and (or) cooling coil. Water trap(s) is (are) stored in a carton box placed inside the unit.

I.4.2 Pipe connections

Connection pipes on heating- and cooling coils are provided with external thread. Drainage outlets on drip trays are provided with straight pipe for quick connect fittings on the pipe with the water trap.

I.4.3 Pipes and cables must not obstruct opening of doors and extraction of components from the unit

Pipes and cables must not obstruct the opening of inspection doors and extraction of some components. Potential components for extraction are filters, fans and rotary heat exchanger.

Even heating coil and cooling coil with or without droplet limiter are potential for extraction if sufficient space for cleaning is not available due to no inspection sections before and/or after the coils.

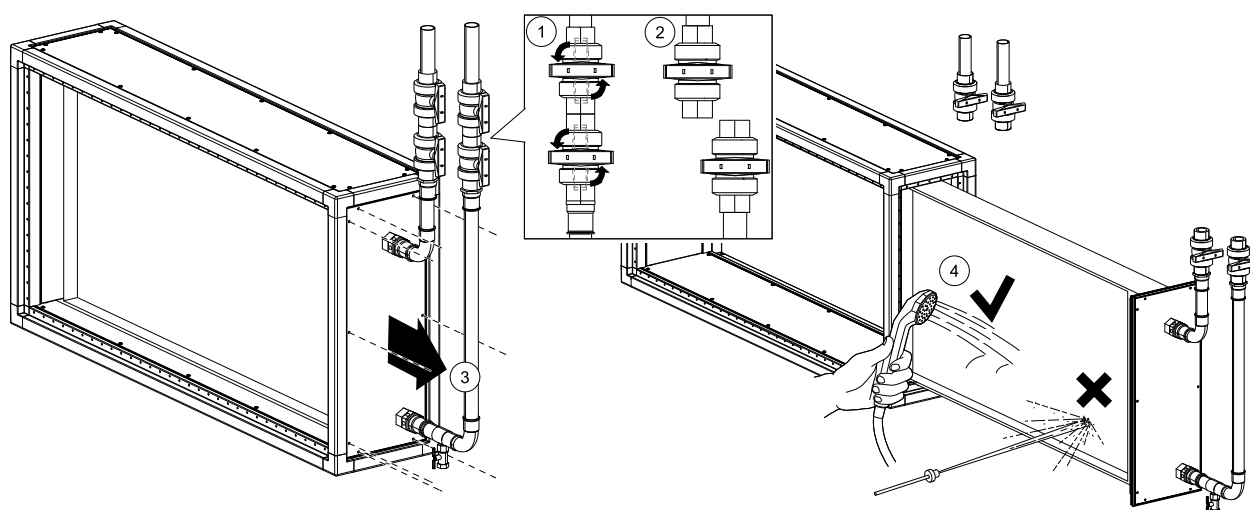
I.4.4 Pipe connections to coils that must be extracted for cleaning

If the designers and/or users have decided and defined in the tender that the coil with or without droplet limiter must be extracted for cleaning, the removal of pipes can be made by the installer in the below illustrated way.



Note:

Important to check in tender/order that the designers and/or users have defined that coil/coils as well as droplet limiter must be extracted for cleaning.



1. Install union fittings on inlet pipe and return pipe.
2. Install 2 valves on inlet pipe and 2 valves on return pipe with one set of valves for closing of the water from the supply system and one set of valves for closing of the water in the coil.
3. Check that it is easy to separate the pipes and to extract the coil with or without droplet limiter for cleaning.
4. In case of cleaning the coil before commissioning of the air handling unit, cleaning is only allowed with a brush attachment to the hose of a vacuum cleaner or with non-pressurized water – if needed with assistance of a detergent spray that is not corrosive to the coil fins of aluminium.

The above mentioned valves and union fittings are not delivered by Systemair.

I.4.4.1 Heating coils

Pipes for hot water must be protected by insulation against frost and loss of heat. Further protection against frost can be obtained by installing electrical heating wires around the pipes and under the insulation combined with temperature sensors and a control system. Pipes, insulation, electrical heating wires, control system for heating wires and circulation pump are not delivered by Systemair.

The heating capacity of the coil with only 2 rows is independent of the connection of the hot water in equal flow or in counter flow to the direction of the air, but connection of the hot water to the pipe marked for inlet and the return water to the pipe marked for outlet is very important to ensure that the sensor for transmission of the water temperature for frost protection really will be placed in a return circuit of the coil (Screw-joint for the water temperature sensor is welded in the main collection pipe for return water).

Coils with 3 rows or more must always be connected in counter flow to the airflow.

**Note:**

If glycol is added, the glycol must be without additives and auto glycol must not be used. Automatic bleeding has to be installed at the highest point of the 2 pipes — supply or return pipe.

I.4.4.1.1 Video instruction about installation of sensor for frost protection of heating coil

To protect against frost a temperature sensor for the transmission of an analog signal to the controller is placed in a pipe on the collection pipe for return water. **For the frost protection of heating coil**, the water temperature is transmitted to the controller. The controller always must generate a signal to the valve motor that keeps a sufficient flow of hot water to protect the coil against frost. This frost protection also must be activated when the running mode is "off".

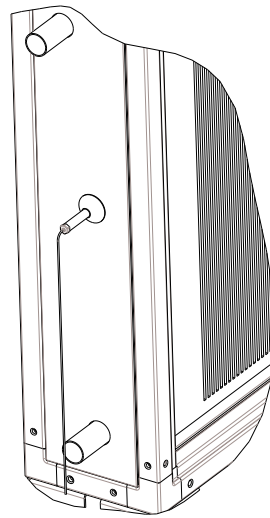
**Note:**

Instructions about easy, quick and safe installation of sensor for frost protection and cables is in a 3-minutes video. The video is available on YouTube.

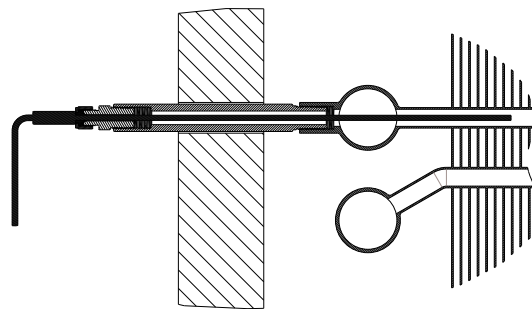
<https://youtu.be/y3oB9z44MCK>



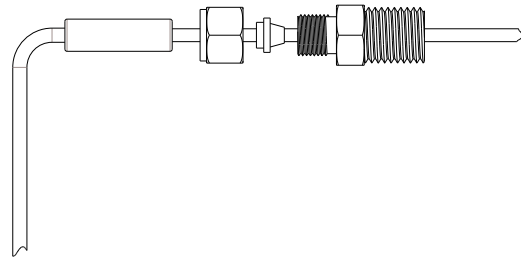
To protect against frost a temperature sensor for the transmission of an analog signal to the controller is placed in a pipe on the collection pipe for return water. The sensor must be fitted water tight with a cap in the pipe before water under pressure is in the coil. The pipe for the sensor is soldered on the collection pipe and it is important to hold contra on the pipe, when the cap is tightened.



Coil seen from above. The sensor measures the water temperature of the water inside one of the small pipes for return water in the coil. The sensor reduces the area in this pipe and hereby also the flow of warm water in this pipe. The temperature in this pipe is reduced more than the temperature in all other pipes by the airflow through the battery. Because the lowest temperature in the battery probably is measured here, this system creates early and safe warning of frost.



It is important that the cap is tightened sufficient to keep the sensor system fully water tight.



I.4.4.1.2 Valve motor and valve for heating

The valve and valve motor are not installed. 2-way or 3-way valve is available.

I.4.4.2 Cooling coils

Pipes for chilled water or refrigerant must be insulated. Pipes and insulation are not delivered by Systemair.

I.4.4.2.1 Pipe connection to cooling coils for chilled water

Coils with 3 rows or more must always be connected in counter flow to the airflow.



Caution

The glycol must be without additives and auto glycol must not be used.
Automatic bleeding has to be installed at the highest point of the 2 pipes – supply or return pipe

I.4.4.2.2 Valve motor and valve for cooling

The valve and valve motor are not installed. 2-way or 3-way valve is available

I.4.4.3 Rigid pipe mounting brackets for valves, circulation pumps and pipe system

The coil and pipes from the coil are not constructed to withstand the weight and stress from valves, circulation pumps, long pipes and insulation of pipes. The system must be supported carefully in rigid pipe mounting brackets to roof, floor and walls.

I.4.5 Droplet eliminator — access to removal and cleaning

Inspection door is installed in the air handling unit for easy access to removal of the droplet eliminator for cleaning outside the unit of the droplet eliminator on both sides. If the droplet eliminator is the last component upstream in the airflow of the air handling unit and no inspection door is installed in the air handling unit, an inspection door must be installed by the installer in the duct system. The droplet eliminator is easy removable from the air handling unit. Lift the drop eliminator 2 – 3 cm to move the underside of the eliminator over the bottom profile – lower the eliminator to the floor of the unit, and the eliminator is free of the upper profile. Hereby the eliminator is released for easy withdrawal and cleaning outside the unit.



I.4.6 Draining condensate water

Drip trays for collection of condensate water are installed under plate heat exchanger, run-around coil and cooling coil. Each drip tray is provided with a drainage outlet. A water trap is always necessary. To avoid freeze ups and frost bursts of water trap and pipes, sufficient insulation is recommended and installation of heating between the insulation and water trap/pipes could even be necessary (insulation, heating and controller for the heating are not delivered by Systemair).

I.4.7 Video instruction — draining condensate water from heat exchanger

Condensate from the plate heat exchanger or run-around-coil is collected in the drip tray. Heavy negative air pressure in this section prevents the water from flowing out of the drainpipe. A water trap with sufficient closing level of the water is essential to ensure that condensate water flows out of the unit. The closing level of the water trap must be estimated correctly to ensure safe escape of the water (see the illustration and estimate the minimum closing level according to the table). The pipe diameter of the water trap and sewage system must be identical to the pipe diameter of the drainage outlet from the tray.



Note:

Instructions about easy, quick and safe assembly and cleaning of water trap is displayed in a 2-minutes video. The video is available on YouTube.

<https://youtu.be/5qMswv2c0SQ>

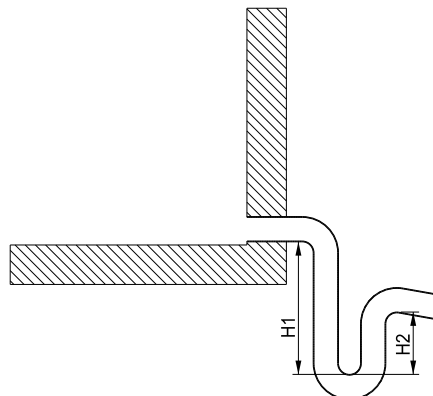
Remember to check that there is water in the water trap.

Table 1 Negative pressure P (Pa)

P	H1 Mini- mum	H2	H1 minus H2 Closing level	Excess height for flow
500 Pa	100 mm	40 mm	60 mm	10 mm
750 Pa	150 mm	55 mm	95 mm	20 mm
1.000 Pa	190 mm	70 mm	120 mm	20 mm

Necessary closing level that is H1 minus H2 — for example for the negative pressure 500 Pa — equal to 50 mm of water column is 60 mm because the 50 mm corresponds to the negative pressure is lifting the water 50 mm and an excess height of 10 mm enables the water to flow out through the water trap into the sewage system.

With the negative pressure at 750 Pa, an excess height of 20 mm enables the water to flow out through the water trap into the sewage system.



This type of water trap for sections with negative pressure and a ball that is sucked down into its seat for blockage of air flow into the section is available from Systemair. The above-mentioned heights – H1 and H2 – also apply to this type of water trap. The great advantage of this type of water trap for sections with negative pressure is that this type does not require water at the bottom to close for air flow backwards into the section. Condensate water will escape through this type of water trap – even after long periods without any water to close for air flow backwards through the trap.

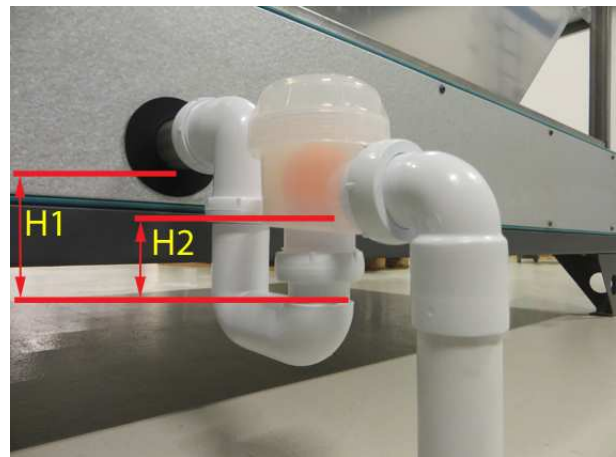
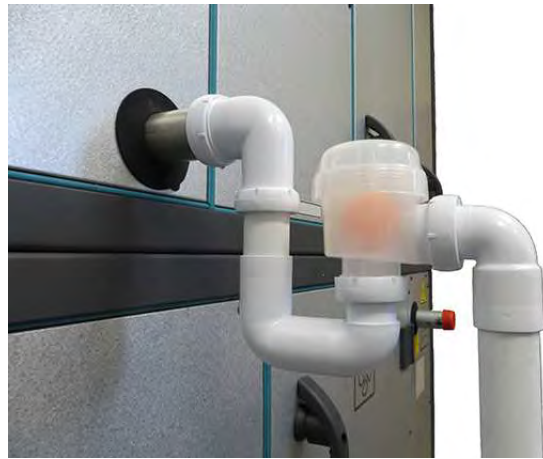
This water trap is optional and must be ordered separately. Installation of water trap is not included.

The water trap in this picture has the delivered standard length of H1 of 150 mm and with the adjustable length of H2 adjusted to 55 mm, this set-up allows water to flow out at a negative pressure of 750 Pa, because the closing level that is H1 minus H2 is 95 mm and with 75 mm corresponding to the negative pressure lifting the water 75 mm and an excess height of 20 mm that enables the water to lift the ball and to flow out through the water trap into the sewage system..

H1 must be shortened on the site by the installer – sometimes to only 100 mm – because the height of the low version of the base frame is only 118 mm. The adjustable length of H2 must be reduced to the minimum of 40 mm. According to the values in the above table, this allows Water to flow out at a negative pressure up to 500 Pa because the closing level that is H1 minus H2 is 60 mm with 50 mm corresponding to the negative pressure lifting the water 50 mm and an excess height of 10 mm that enables the water to lift the ball and to flow out through the water trap into the sewage system.

To avoid freeze ups and frost bursts of water trap and pipes, sufficient insulation is recommended and installation of heating between the insulation and water trap/ pipes could even be necessary (insulation, heating and controller for the heating are not delivered by Systemair).

The insulation must be easy to remove above the cap, because the ball and the seat for the ball must be cleaned regularly to allow the ball to close air-tight to the seat.



Caution

The installer at the building site must build a pipe system between the water trap and the sewage system of the building where the pipe from the water trap ends a few millimetres in the open atmosphere over a grate of the sewage system to avoid any backflow of water through the water trap to the airflow in the unit.

I.4.8 Draining condensate water from cooling coil

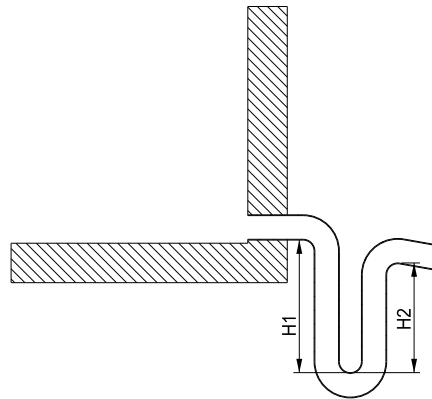
If the cooling coil and the drip tray are placed in the section where negative pressure (underpressure) occurs, the closing level of the water trap must be estimated correctly. See the above-mentioned information in I.4.7 *Video instruction – draining condensate water from heat exchanger*. If the cooling coil and the drip tray are placed in the unit where

positive pressure (overpressure) occurs, the closing level of the water trap must be estimated correctly as shown on the illustration below. A water trap is optional and installation of the water trap is not included.

Remember to check that there is water in the water trap.

Table 2 Positive pressure P (Pa)

P	H1 Minimum	H2
500 Pa	90 mm	65 mm
750 Pa	120 mm	90 mm
1.000 Pa	150 mm	120 mm



I.4.9 A maximum of 90% relative humidity must not be exceeded before second filter stage or silencers

An element (coil, fan, heat exchanger or droplet eliminator) must be installed between humidifier and second filter stage or silencers.

I.4.10 Clean and disinfect the interior of the unit as second last action for the installer before start-up and hand over of the unit to the user

Clean and disinfect the interior for airflow of this hygienic version of the air handling unit according to demands specified by the user of the ventilation system.

I.4.11 Install delivered filters in the cleaned unit as last action for the installer before start-up and hand over of the unit to the user

This hygienic version of the air handling unit was delivered with the filters in the original and tight boxes from the manufacturer of the filters to avoid any contamination of filters during the installation process. After cleaning of the interior of the unit, filters can now be installed. Labels on the unit sections with filters inform about the type of filters to be installed.

J Installation and assembly instructions for reduction of noise and vibration emissions

Due to the design and construction of the units the (A) weighed sound pressure level from fans and other components do not exceed 70 dB (A) outside the units.

Data about sound in Annex 2.

Installation of the units on springs will reduce the transmission of noise and vibrations to the building. Systemair does not deliver springs for this purpose.

Flexible connections between the units and the ducts are available as accessories.

K Start-up, adjustments, use, commissioning and unit in out of regular operation for several months

K.1 Print-outs on paper

The documents listed below are always printed on paper and delivered together with the units according to the Machinery Directive and the related national laws

This User Manual with:

- Declaration of conformity with production number for this unit– annex 1
- The unique technical data with production number for this unit - Annex 2
- Installation instructions for assembling of steel roof of trapezoidal plates. –

- Instructions about configuration of EC motors – 7
- Printed form for Commissioning protocol - Annex 8
- Test report because the unit was delivered with Systemair control system – Annex 9
- Short description about the main components in the control system – Annex 10
- Wiring diagrams about the Systemair control system - Annex 11

K.2 Documentation is available for download

From <https://techdoc.systemair.dk>

Your local Systemair company is able to provide the below-mentioned documents and data.

Common

- This User Manual in an order specific version
- Declaration of conformity with production number for this unit and the unique technical data with production number for this unit
- Commissioning Protocol as a Word-file for modification by the installer
- Wiring diagrams about the Systemair control system

Components in the air handling unit

- Control system for rotary heat exchanger
- EC motors
- Damper motors
- Filter guards
- Temperature sensors
- Fire thermostats
- Smoke detectors
- Pressure transmitters
- Valves
- Valve motors
- Humidity sensors
- CO2 sensor
- Control panel
- Humidifier
- Manuals about configuration of Systemair control systems – Access
- Information about connection of Systemair control systems to Building Management Systems
- Other

K.3 Start-up by installer

All protection and safety measures must be met before start-up of the unit. The mains supply voltage must also be checked too. The mains supply voltage must be measured at the supply terminals in the cabinet.

K.3.1 Checklist, relevant values

K.3.1.1 Checklist prior to start-up

- Is the unit assembled correctly with its functions in the correct order? See Annex 2.
- Are the sections and ducts assembled correct? See annex i.
- Check that fans are not damaged after transportation and installation.
- Is the rotary exchanger turning freely?
- Are safety guards installed correctly?
- If the unit includes integrated heat pump, check whether it is installed and supervised by qualified service personnel.
- If the unit contains electric air heater, make sure that the supply isolator disconnects with the unit.
- Ducts - are all ducts installed?

- External components - are the valve and valve motor installed correctly?
- Is the circulation pump installed correctly?
- Is water under pressure in the coil and circulation pump?
- Are the pressure transmitters installed and connected correctly? (If this is a system with pressure transmitters in the ducts)
- Interior of the unit with airflow cleaned and disinfected according to demands for the use of the unit?
- Are the filters installed?
- Main power supply:
 - Connected correctly? (3x400 V + N + PE)
 - Test of supply voltage for actuators and control signal!
 - Are control signals for actuators connected correctly?

K.3.1.2 Switch on power



Warning

Do not start until all safety procedures have been completed and ensure that inspection doors are closed and locked.

Switch on power and the unit should be ready for the start-up.

For start-up see the Operator's guide (also called User's Guide) for the Systemair control panel, if the unit was delivered with control system from Systemair - (this manual is delivered with the unit – printed on paper).

K.4 Video instructions about adjustments and use via the control panel



Note:

Instructions about easy, quick and safe connection of the control panel in a 2-minutes video. The video is available on YouTube.

<https://youtu.be/hmARvmUrbBU>



Adjust the factory set values for parameters on the control panel. See the Operator's guide for the control panel - .

K.5 Description of the control system functions

K.5.1 Remote control

K.5.1.1 Communication to BMS systems with MODBUS

The controller has been prepared for communication via RS485 communication port to a MODBUS based BMS system (Building Management System).

The controller can work as a stand-alone system without any support from other controllers.

K.5.1.2 Communication to BMS systems via BACnet

The controller has been prepared for BACnet TCP/IP interface. This can be used for communication with a BMS system (Building Management System).

The controller can work as a stand-alone system without any support from other controllers.

K.5.2 Extended operation and external start/stop (for example by presence detectors)

When the unit is running at reduced speed or is in shutdown mode, it can be forced up one step by using a Push button (impulse). The required number of minutes for the extended operation must be selected on the Systemair Control Panel. Button and cable are not delivered by Systemair. Furthermore when the unit is in shutdown mode it is possible to start/stop the unit by presence detectors. Presence detectors and cable are not delivered by Systemair.

K.5.3 Valve and valve motor for heating coil

The supply voltage for the water valve actuator is 24V AC, the control signal is 0-10 V. The sensor for water temperature has to be installed in the heating coil and the sensor is provided with cable but not connected to the terminals in the cabinet. The cable between valve motor and terminals in the cabinet is not delivered by Systemair. Standard valves are available for 2 or 3-way connection.

K.5.4 Valve and valve motor for cooling coil

The supply voltage for the water valve actuator is 24V AC, the control signal is 0-10 V. Cables between valve motor and terminals in the cabinet are not delivered by Systemair. Standard valves are available for 2 or 3-way connection.

K.5.5 DX cooling

A DX-cooler can be connected to the controller. Input and output are available for:

Start cooling – Alarm cooling – Cooling Y3. Cables are not delivered by Systemair

K.5.6 Circulation pump, heating

Circulation pump is not included in the delivery from Systemair. If the pump has not been activated for 24 hours, the pump is exercised once daily for 1 minute to keep the pump in a good condition. Cables are not delivered by Systemair.

K.5.7 Fire alarm function

K.5.7.1 External fire signal that indicate block or run

The unit is available without components for this function. The controller is as standard configured for ordinary running when the contact is closed (NC). By open contacts the fans stop and the dampers close. If disconnected, fire is indicated and the unit will stop until the signal is re-connected. On the site qualified technicians are able to change the configuration.

K.5.7.2 External fire signal

The unit is delivered without components for this function. The controller is as standard configured for ordinary running when the contact is closed (NC). By open contacts the fans stop and the dampers close. When the unit has been shut down by a fire signal, the unit has to be restarted on the control panel. On the site qualified technicians are able to change the configuration.

K.5.7.3 Two fire thermostats

The unit is available with 2 thermostats installed in the unit – 1 in the extract air and 1 in the supply air. The cut-off temperature in the thermostats is adjustable between 40 and 70°C. At the factory supply is set at 70°C and extract is set at 40°C. The controller is as standard configured to stop the fans and close the dampers if a thermostat is released. On the site qualified technicians are able to change the configuration.

K.5.7.4 One smoke detector in extract air

The smoke detector has been installed in extract air next to the fan. The controller is as standard configured to stop the fans and close the dampers if the detector is released by smoke. When the unit has been shut down by a fire signal, the unit has to be restarted on the control panel. On the site qualified technicians are able to change the configuration.

K.5.8 Electrical heater battery

K.5.8.1 Control of heating capacity connected to unit with Systemair control system

Electrical heater installed with separate controller beside the heater. The separate controller is designed for capacity conversion of the 0-10 V control signal from the main control system. The electric heater is not supplied from the air handling unit cabinet as the cabinet is not designed to supply the heater with power. No power supply cables are connected to the electric heater. The separate controller is without supply disconnecting device.

K.5.8.2 Control of heating capacity connected to unit without Systemair control system

Electrical heater installed with separate controller beside the heater. The separate controller is designed for capacity conversion of the 0-10 V control signal from the main control system. The heating capacity is adapted in steps.

The electric heater is not supplied from the air handling unit cabinet as the cabinet is not designed to supply the heater with power. No power supply cables are connected to the electric heater. The separate controller is without supply disconnecting device.

K.5.9 Speed control of fans

K.5.9.1 Control system in the EC motors

Fan motor revolutions are controlled by the EC system that is integrated in the motors, and they are configured and tested to comply with the data for the air handling unit.

K.5.9.2 Pressure transmitters

Separate control of the air flow or duct pressure for supply fan and for extract fan. The required air flow or duct pressures with normal as well as reduced capacity are selected on the Systemair Control Panel. The actual pressure is measured by pressure transmitters. PI calculation in the controller continuously transmits the necessary revolutions for the fans to the frequency converters to achieve the required pressure.

K.5.9.3 CO₂-dependent air flow

The air flow is controlled by a CO₂ sensor. High CO₂ concentration is equal to higher air flow. Low CO₂ concentration is equal to lower air flow. Based on the actual CO₂ level and a min/max level, the needed airflow is calculated. The speed of each fan is adjusted via frequency converter. Terminals in the cabinet are available for connection of the sensor.

K.5.9.4 Humidity dependent air flow

The air flow is controlled by the humidity sensor. High humidity is equal to higher air flow. Low humidity is equal to lower air flow. Based on the actual humidity level and a min/max level the needed airflow is calculated. The speed of each fan is adjusted via frequency converter. Terminals in the cabinet are available for connection of the sensor.

K.5.10 Cabinet

K.5.10.1 Integrated cabinet in units with control system

Cabinet is integrated in the unit behind an inspection door. Terminals are installed in the cabinet for all external components. The number of terminals is always adapted to the individual order.

K.5.10.2 Cabinet placed on the unit with control system

The models with the cabinet on the unit are exclusively for indoor installation. Terminals are installed in the cabinet for all external components. The number of terminals is always adapted to the individual order.

K.5.11 Temperature sensors

Four sensors are always delivered with each unit. See below where the sensors are placed;

- 1 sensor in the extract air, installed inside the unit
- 1 sensor in the outdoor air, installed inside the unit before the supply air filter on the cold side of the heat exchanger
- 1 sensor in the supply air to be placed in the supply air duct by the installer
- 1 sensor in the exhaust, installed inside the unit

K.5.12 Damper motors

Four different types of damper motors are available;

- On/off damper motor, without spring return function. Torque is 20 Nm and run time is 150 seconds
- Modulating damper motor, without spring return function. Torque is 20 Nm and run time is 150 seconds
- On/off damper motor, with spring return function. Torque is 20 Nm and run time is 150/16 seconds
- Modulating damper motor, with spring return function. Torque is 20 Nm and run time is 150/16 seconds

K.5.13 Filter guards

Filter guard over pre-filter and primary filter installed and connected to the controller for display of alarm when the mechanically set limit is exceeded. Filter alarm will be displayed on the Systemair Control Panel.

K.5.14 Room temperature sensors

One or two external room temperature sensors are available. The cabinet has been prepared with additional terminals for connection of the room temperature sensors. The sensors are delivered without cable. The controller calculates an average of the value from the 2 sensors as input for the control.

K.5.15 Frost protection

For the frost protection of the heating coil, the water temperature in the coil is transmitted to the controller by a temperature sensor in a water return circuit of the coil. The controller always generates a signal to the valve motor that keeps a sufficient flow of hot water to protect the coil against frost. This frost protection is also activated when the running mode is "off".

If the water temperature falls below the set point temperature the fans stop, the dampers close, and an alarm is activated.

From Systemair every heating coil for hot water is provided with a little pipe at the collection pipe for the return water. This little pipe is prepared for the installation of the above mentioned temperature sensor for the transmission of the return water temperature to the controller.

K.5.16 Systemair Control Panel - NaviPad

The separate cable-connected (3m) hand terminal with touch screen – the NaviPad is always necessary for the normal handling and programming, because the main controller – Access – is without display and buttons.

K.5.17 Cooling recovery

If the extract air temperature is lower than the outdoor air temperature, and there is a cooling demand in the rooms, the cooling recovery will be activated by reversing the heat exchanger signal. The signal is increased to the cooling recovery by increasing cooling demand.

K.5.18 Free cooling

A temperature sensor has been installed inside the unit in the outdoor air entrance. If the outdoor temperature after midnight is below the room temperature set point and the actual average room temperature is above the set point temperature, the fans start during the summer to cool down the building during night hours.

K.5.19 Alarm signal

By alarm there are 24 V DC on terminals in the cabinet. Lamps and cables are not available from Systemair.

K.5.20 Heat recovery

The heat recovery capacity is controlled by modulating speed of the rotor.

K.5.21 Frost protection – plate heat exchanger

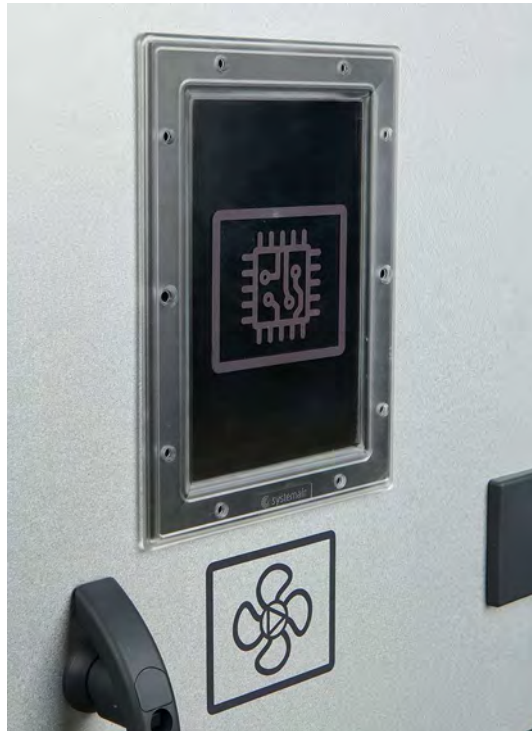
Signals from a temperature sensor mounted in the airflow after the plate heat exchanger are transmitted to the controller for frost protection of the plate heat exchanger.

K.6 Commissioning

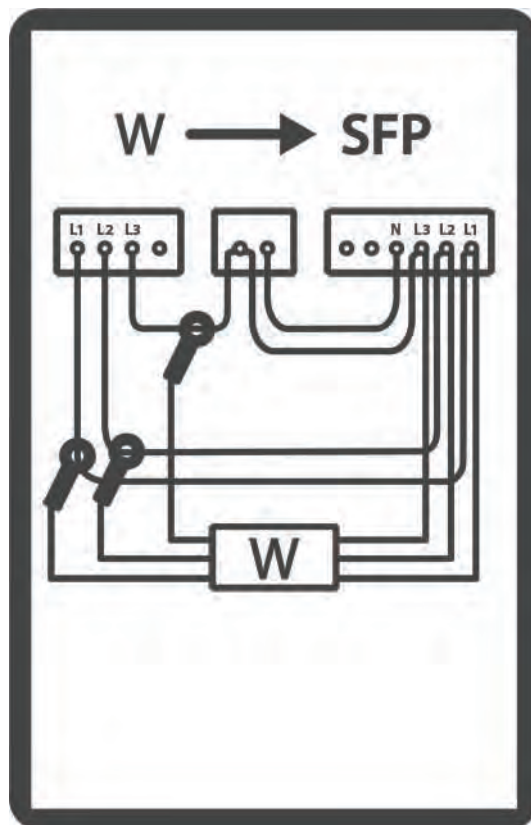
When the installer has completed the installation and wants to hand over the finished installation to his customer for payment the commissioning protocol can be the written receipt for the full ended job. Fill in the blank spaces and sign the proposed commissioning protocol that is Annex 8, or fill in the Word-file with a Commissioning Protocol that is available from your local Systemair office.

K.7 Accurate measuring of SFP (Specific Fan Power)

When the cabinet is installed behind the inspection door for the supply air fan, the displayed cover — called service door in the inspection door — is removed, there is no leakage of air flow, and the true power consumption can be measured by connection of an instrument to the terminals in the cabinet.



Measure the ampere by the clamps as show and measure the volts on the terminals L1, L2 and L3 as shown.



With removed cover called – the service door in the inspection door – there is free access to place ampere measuring clamps around the cables and free access to terminals to measure volt.

The instrument will calculate actually consumed watt.

The actual airflow is continuously calculated by the control system and shown in the control panel.

With accurate values of watt and airflow the accurate SFP value can be calculated.



K.8 Unit in not in regular operation for several months

When the unit is in no regular operation for several months after the installer has completed the installation, the unit must be in operation for 10 – 15 minutes every day. The control system must be programmed for this task.

L Information about the residual risks

L.1 Unit casing

L.1.1 Design of the machine to make transport safe

Hazards/dangerous area:

- Incorrect handling during transportation may cause that the unit is dropped.

Dangerous incident:

- If a person is hit by a unit that is dropped, this could in unfortunate circumstances lead to irreversible injury or death.

Claim for reduction of danger:

- Correct handling during transportation is described in this manual. If lifted by **fork-lift truck** the forks of the truck must be sufficiently long. Safety measures are also described in this manual by use of crane. Information about weight of each section is also visible.

L.1.2 Common for all unit sections

L.1.2.1 Risk caused by surfaces, edges and corners

Hazards/dangerous area:

- Sharp edges on plates might occur inside the machines as well as sharp edges on frames of dampers. No sharp edges on the outside of the units.

Hazards/dangerous area:

- Sharp edges on plates might occur inside the machines as well as sharp edges on frames of dampers. No sharp edges on the outside of the units.

Dangerous incident:

- Cut fingers/hands.

Claim for reduction of danger:

- Risk only exists during maintenance and cleaning. This takes place at least once every year. Use of gloves and helmet is described in this manual. Cut-resistant gloves for protection against injury from sharp metal plate edges. Use CE-marked gloves for this purpose. Lamps mounted inside the unit with sufficient lighting reduce the risk of injury.

L.1.3 Common for all unit sections by insufficient lighting**L.1.3.1 Risk caused by insufficient lighting inside sections****Hazards/dangerous area:**

- On the floors of the units there are handles to hold filters, profiles for the carrying of fan motors. Cables are between fan motors and frequency converters.

Dangerous incident:

- By insufficient lighting, the above-mentioned obstacles are not visible with the risk of stumbling that becomes a fall, leading in unfortunate circumstances to irreversible injury or death.

Claim for reduction of danger:

- Risk only exists during maintenance and cleaning. This takes place at least once every year. According to this manual and in the SystemairCAD software for configuration and selection of accessories, lamps for sufficient lighting inside the units are mandatory according to the latest interpretations of the Machinery Directive by the authorities. Use of helmets reduces the risk of injury.

L.1.4 Dampers**L.1.4.1 Risk caused by maintenance and cleaning of dampers****Hazards/dangerous area:**

- Are between the damper blades and the system of bars and links between motor and damper blades.

Dangerous incident:

- Crushing of fingers.

Claim for reduction of danger:

- Risk only exists during maintenance and cleaning. This takes place at least one time every year. Skilled technicians must take care of this.

L.1.5 Attenuators**L.1.5.1 Risk caused by maintenance and cleaning of attenuators****Hazards/dangerous area:**

- High concentration of dust on the surface of the baffles might be harmful to the health.

Dangerous incident:

- To breathe in particles that is harmful to the health.

Claim for reduction of danger:

- Risk only exists during maintenance and cleaning. This takes place at least one time every year. Use of particulate respirator is described in this manual. Particulate respirator – maintenance free including foam face-seal and adjustable pre-threaded headbands (same particulate respirator as recommended for change of filters).

L.1.6 Filters

L.1.6.1 Risk caused by missing change of filters

Hazards/dangerous area:

- Missing change of filters and missing maintenance decrease the capacity and final consequence will be breakdown.

Dangerous incident:

- By extensive lack of of filter change and maintenance the machine can break down.

Claim for reduction of danger:

- In the manual is the method and schedule for change of filters and maintenance specified.

L.1.6.2 Risk caused by the execution of filter change

Hazards/dangerous area:

- Filter panels and filter bags

Dangerous incident:

- To breathe in particles that is harmful to the health.

Claim for reduction of danger:

- Use of particulate respirator – maintenance free including foam face-seal and adjustable pre-threaded headbands (same particulate respirator as recommended for cleaning of attenuators.

L.1.7 Plug fans

L.1.7.1 Risk caused by lightning strike

Hazards/dangerous area:

- Lightning strike close to the machine.

Dangerous incident:

- Lightning strike can create flash over between phases and conductive parts. This can cause fire or the overvoltage can make injury on persons

Claim for reduction of danger:

- Installer and user must be aware of the fact that lightning makes a risk that requires installation of overvoltage protection devices to lead the lightning overvoltage to an earth lead on a safe way. The need for overvoltage protection devices depend on where the unit is placed in and on the building.
- Installer and user must take care of this according to local statutory requirements. Overvoltage protection devices are also described in chapter I.3.3.2 of this manual.

L.1.7.2 Risk caused by permanent magnet motor

Hazards/dangerous area:

- Rotation of the shaft generates electricity. This danger is always visualized by a yellow warning label on the inspection door where permanent magnet motors are installed.



Dangerous incident:

- Persons touching conductive parts get electric shock, burns, heart flicker and so on.

Claim for reduction of danger:

- By installation or repairs of conductive components, the shaft must be blocked to prevent any rotation.

L.1.7.3 Risk of rotating impeller caused by stack effect (chimney effect).

Hazards/dangerous area:

- On special occasions stack effect – also called chimney effect – in the ducts create airflows that drives the impellers by turned off motors.

Dangerous incident:

- Injury of fingers, hands and arms.

Claim for reduction of danger:

- Eliminate this airflow for supply air and exhaust air by dampers with spring return motors for automatic closing of the dampers by turned off fan motors and by power failure.

L.1.8 Batteries for heating

L.1.8.1 Extreme temperatures - heating

Hazards/dangerous area:

- Electrical heating elements can achieve surface temperature of 500 degree Celsius.
- Batteries and pipes for hot water can achieve 95 degree Celsius.

Dangerous incident:

- According to ISO 13732-1:2006, here is no direct risk of burns. (short-time contact – lesser than 2,5 sec).

Claim for reduction of danger:

- No.

L.1.8.2 Extreme temperatures - cooling

Hazards/dangerous area:

- Evaporator coil and pipes connected to cooling compressor can achieve minus 10 degrees Celsius.

Dangerous incident:

- According to ISO 13732-1:2006, here is no direct risk of injury. (short-time contact – lesser than 2,5 sec).

Claim for reduction of danger:

- No.

L.1.9 Heat pump units

L.1.9.1 Risk of high temperature

Hazards/dangerous area:

- Condenser coil and pipes can achieve temperature of 60 degree Celsius.

Dangerous incident:

- According to ISO 13732-1:2006, here is no risk of burns. (short-time contact 2,5 sec).

Claim for reduction of danger:

- No

L.1.9.2 Risk caused by lightning strike

Hazards/dangerous area:

- Lightning strike close to the machine.

Dangerous incident:

- Lightning strike can create flash over between phases and conductive parts. This can cause fire or the overvoltage can make injury on persons

Claim for reduction of danger:

- Installer and user must be aware of the fact that lightning makes a risk that requires installation of overvoltage protection devices to lead the lightning overvoltage to an earth lead on a safe way. The need for overvoltage protection devices depend on where the unit is placed in and on the building.
- Installer and user must take care of this according to local statutory requirements. Overvoltage protection devices are also described in chapter I.3.3.2 of this manual

M Instructions on the protective measures during repair and maintenance

Use the below-mentioned personal protective equipment for maintenance:

- Cut-resistant gloves for protection against injury from sharp metal plate edges. Use CE-marked gloves for this purpose.
- Helmet
- Particulate respirator – maintenance free including foam face-seal and adjustable pre-threaded headbands – for replacing filters.
- Padlock for locking the automatic circuit breakers in off position
- Permanent magnet motor. The shaft must be blocked during repairs and maintenance of the electric system (the motor generates electricity by rotation – for example that the wind and thermic drives the fan/motor).
- Lighting inside the units. According to the latest interpretations of the Machinery Directive by the authorities sufficient lighting inside the units is mandatory.
- Tools to block the impeller during repairs and maintenance if stack effect – also called chimney effect – in the ducts create airflows that drives the impellers by turned off motors

N The essential characteristics of tools which may be fitted to the machinery

The subject in the Machinery Directive about tools on the machine does not exist for the Geniox air handling units, because those tools does not exist.

O The conditions of stability during use, transportation, assembly, dismantling when out of service

The unit must always be handled in an upright position. Never tilt any section more than 15 degrees. If sections must be tilted more than 15 degrees, sections with fans or rotating exchangers that can be drawn out for service must be secured carefully.

During transportation, installation, dismantling or other handling, it must be secured that all components in the unit are properly fastened and with additional attention to the control of anti-vibration mounts under the fans that they are undamaged. The mounting and smooth running of the fans must be controlled and handled with great care.

0.1 Installed reliable to avoid units to be tilted or moved by storm

Units installed on roofs and other places with the risk of heavy winds must be installed reliable to avoid that they can be tilted or moved by the any storm. The base frame is provided with holes that are intended for fastening by sufficient bolts and fittings supplied by the installer.

0.2 Transport of section with heat pump unit**Warning**

During transportation, the unit section – Geniox – HP **must** always be in the upright position or tilted less than 30°. If it is necessary to tilt the unit more than 30°, the suction pipe of the compressor must point upwards to prevent the escape of oil from the compressor sump.

0.3 Disposal of the heat pump system - type Geniox - HP

Prior to the disposal of the Geniox – HP unit section, the refrigerant in the heat pump system must be drained off by a skilled technician from a certified company. After correct evacuation of the refrigerant, the disposal of the Geniox – HP unit section is similar to the disposal of the rest of the air handling unit.

0.4 General disassembly – sharp edges

Pay attention to several sharp edges during dismantling and disposal of the unit. To avoid injury, CE-marked cut-resistant gloves as well as helmet must be used. The measures are described further in the Maintenance, Dismantling and Disposal Manual.

P Instructions for machinery where these are regularly to be transported

The subject in the Machinery Directive about machinery that are regularly to be transported does not exist for the Geniox air handling units, because those units are specially made for one intended application.

Q The operating method to be followed in the event of breakdown. Safe restart.

Use the below mentioned procedure in the event of breakdown or blockage:

- Switch off the power.
- Remove the reason for breakdown or blockage.
- Follow the start-up procedure described in chapter K.

R Adjustment and maintenance operations



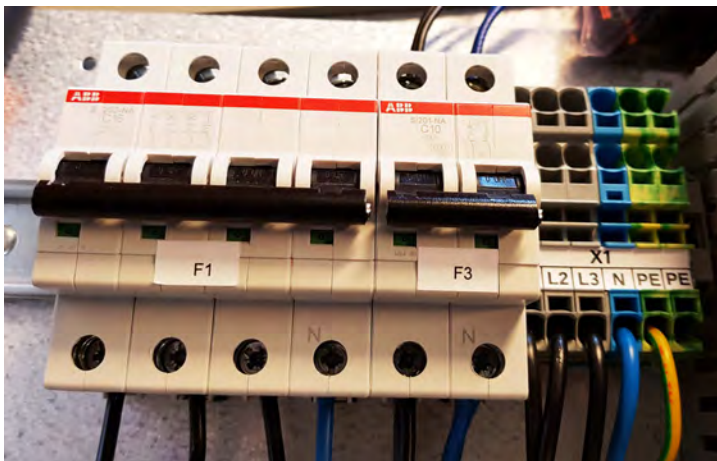
Caution

Must be performed by skilled technicians.

In connection with demands for compensation, Systemair must have full and unhindered access to all relevant reporting on service, repair, modification and use since the unit was transferred from Systemair to a transport company at the Systemair factory. It is a condition for compensation that maintenance outlined on the following pages has as a minimum been performed.

R.1 Shutdown of the unit to a safe state

Switch the unit to OFF on the control Panel. See the - Operator's Guide – if the unit was delivered with control system from Systemair. Switch off the automatic disconnecting device. The automatic disconnecting device are marked F1 and F3. See the illustration below.



Use the start-up procedure described in chapter K, when the maintenance activities are completed.

R.2 Unlock and lock the doors by using the key

Use the key to lock the doors. The doors are not locked automatically by turning the handle to the vertical position.



R.3 Checklist with schedules about cleaning and repair

Row	Item	Activity	Action if required	1	3	6	12	24
				month	months			
0	Hygiene inspection							
1	Outdoor-air inlets and exhaust-air outlets							
	1.1	Check for contamination, damage and corrosion.	Clean and repair				X	
	1.2	Check environment for new emission sources.	Inform operator					
2	Decentralised air-handling units/terminal units. Geniox units are central air handling units and not decentralised units. This item of the checklist is omitted							
3	Dehumidifiers							
	3.1	Check for contamination, damage, corrosion and droplet penetration.	Clean and repair		X			
	3.2	Function-check drain and drain trap.	Repair.		X			
	3.3	Clean wet cooler, droplet eliminator and condensate tray				X		
4	Central air handling units/unit casings							
	4.1	Check for air-side contamination , damage and corrosion.	Clean and repair.				X	
	4.2	Check for condensation	Clean.			X		
	4.3	Check empty casings for contamination, damage and corossion.	Clean and repair.				X	
5	Static-cooling components							
	5.1	Check functioning and condition of any condensate trays and condensate drains	Clean and repair.			X		
	5.2	Check dew point sensors, supply pipes, control circuits and control valves for leaks.	Repair.				X	
6	Air humidifiers							

Row	Item	Activity	Action if required	1	3	6	12	24
				month	months			
6.1		Recirculating air humidifiers						
	6.1.1	Check for contamination, damage, microbial growth, and corrosion.	Clean and repair.	X				
	6.1.2	Function-check shutdown controls.	Readjust				X	
	6.1.3	Determine total number of CFUs in recirculating water	If number of CFUs > 1000 CFU/ml: Clean, rinse and dry the tray; disinfect; test quality of supply water.	semi monthly				
	6.1.4	Check spray nozzles for deposits.	Clean or replace nozzles.	X				
	6.1.5	Check circulation pump for contamination and scaling in the suction line, check condition and functioning of filters.	Clean pump circuit.		X			
	6.1.6	Function-check conductivity sensor.	Repair.	X				
	6.1.7	Function-check disinfection system.			X			
	6.1.8	Completely empty and dry humidifier system.		during stand-stills				
	6.1.9	Check droplet eliminator and flow rectifier for contamination, damage, scaling and corrosion.	If deposits have formed, extract and clean unit, check region down-stream of droplet eliminator.	X				
6.2		Non-recirculating air humidifiers						
	6.2.1	Check for contamination, damage, microbial growth, and corrosion.	Clean and repair.		X			
	6.2.2	Check for condensate precipitation in the humidifier chamber.	Clean and repair steam humidifier.	X				
	6.2.3	Check steam distribution system for deposits.	Clean.			X		
	6.2.4	Check spray nozzles for deposits.	Clean or replace nozzles.	X				
	6.2.5	Check drain.	Clean and repair.		X			
	6.2.6	Determine total number of CFUs in humidifier water – exception: Steam humidifiers.	If number of CFUs > 1000 CFU/ml: Clean, rinse and dry the tray and other water-carrying areas/ducts; disinfect; test quality of supply water.			X		
	6.2.7	Function-check control valve	Repair.			X		
	6.2.8	Check humidity limiter	Repair.			X		

Row	Item	Activity	Action if required	1	3	6	12	24
				month	months			
7	Air-terminal units							
	7.1	Check air-terminal units, built-in perforated sheets, wire mesh, or sieves for contamination, damage and corrosion (sample).	Clean or replace.				X	
	7.2	Filter fleeces	Replace.				X	
	7.3	Sample-check air-terminal units with indoor-air induction and extract-air inlets for solid deposits.	Clean.				X	
	7.4	Components through which secondary air flows	Clean.				X	
8	Air filters							
	8.1	Check for unacceptable contamination and damage (leaks) and odours.	Change affected air filters.		X			
	8.2	Check differential pressure.	Replace filter stage.			X		
	8.3	Maximum interval until first filter stage is to be changed.					X	
	8.4	Maximum interval until second filter stage is to be changed.						X
9	Air ducts							
	9.1	Check accessible air duct sections for damage	Repair.				X	
	9.2	Check two or three representative locations on inner air duct surface for contamination, corrosion and condensation.	Inspect duct system at further locations, decide on the necessity to clean all (visible and not visible) sections.				X	
10	Silencers							
	10.1	Check silencers for contamination, damage and corrosion.	Repair or replace; Test with contact slides if necessary.				X	
11	Fan							
	11.1	Check silencers for contamination, damage and corrosion.	Clean and repair, check water drain.			X		

Row	Item	Activity	Action if required	1	3	6	12	24
				month	months			
12	Heat exchangers (including HRS)							
	12.1	Visual inspection of air-to-air plate heat exchangers for contamination, damage, corrosion.	Clean, repair.			X		
	12.2	Visual inspection of rotary heat exchanger for contamination, damage, corrosion and tightness.	Ensure tightness.			X		
	12.3	Visual inspection of directly heated heat exchangers for tightness.	Ensure tightness.				X	
	12.4	Heaters: Check for contamination, damage, corrosion and tightness	Clean and repair, replace.			X		
	12.5	Coolers: Check tube bundle, droplet eliminator and condensate tray for contamination, corrosion, damage and tightness.	Clean and repair.		X			
	12.6	Function chek drain and drain trap.	Clean and repair.		X			
13	Underground components							
	13.1	Measurement of dust concentration and microorganisms (bacteria and moulds) in the supply air as compared to outdoor air and/ or reference air.					X	
	13.2	Check outdoor-air terminal units for contamination and damage.				X		
	13.3	Check air filters for unacceptable contamination, damage and odours.			X			
	13.4	Check air ducts for damage				X		
	13.5	Inspect inner air duct surface for contamination and condensation (using, e.g. a camera in the absence of suitable inspection openings).				X		

R.3.1 Checklist with schedule for electric and mechanical maintenance of Geniox air handling units

Function	Maintenance	Number per year
Casing	Cleaning of the unit casing	See annual numbers in section R.3 above
	Control of gaskets on doors and seals between sections	1
Filters	Changing filters	See annual numbers in section R.3 above
	Control of sealings that they are flexible and close tight to avoid leakage.	2
Fans	Check motors and bearings	1
	Check that the impellers are rotating without dissonance.	1
	Check that the unit is operating without vibrations after cleaning, overhaul and maintenance.	1
Rotary heat exchange	The rotor can only be cleaned by gentle vacuum cleaning with a brush attachment to the hose of the vacuum cleaner.	See annual numbers in section R.3 above
	Check that the rotor can turn freely and easily manually with a hand when the belt is removed from the drive	1
	Check drive belt, motor and the speed control system. Check and repair immediately by alarm for malfunction.	1
Plate heat exchanger	The plate heat exchanger can be cleaned by gentle vacuum cleaning with a brush attachment to the hose of the vacuum cleaner and with non-presurized water – see further information about cleaning methods below in this section R.6.	See annual numbers in section R.3 above
	Check bypass function and sequence for de-icing. Check and repair immediately by alarm for malfunction.	1
Run-around heat exchanger – also called directly heated heat exchanger in VDI 6022 Part 1	The coils can only be cleaned by gentle vacuum cleaning with a brush attachment to the hose of the vacuum cleaner and with non-presurized water – see further information about cleaning methods below in this section R.6.	See annual numbers in section R.3 above
	Check the exchanger function and test the frost protection. The glycol must be without additives and auto glycol must not be used. Check and repair immediately by alarm for malfunction.	1
Dampers	Test the operation.	1
	Visual inspection of seals and tightness when closed.	1
Hot water coil	The coils can only be cleaned by gentle vacuum cleaning with a brush attachment to the hose of the vacuum cleaner and with non-presurized water – see further information about cleaning methods below in this section R.6.	See annual numbers in section R.3 above
	Bleeding, if needed.	1
	Test of frost protection sequence	1
	Test of circulation pump	1
Electric heating coil	Check dirt accumulation and clean, if needed.	See annual numbers in section R.3 above
	Test the function of the system with the fuses for the safety.	1

Function	Maintenance	Number per year
Cooling coil	The coil can only be cleaned by gentle vacuum cleaning with a brush attachment to the hose of the vacuum cleaner and with non-presurized water – see further information about cleaning methods below in this section R.6.	See annual numbers in section R.3 above
	Test the frost protection (glycol)	1
Heat pump unit	Mandatory annual control of the heat pump system. Must be done by certified technician from a certified company.	1
Condensate drain	Intervals for cleaning and control.	See annual numbers in section R.3 above
	Check the electrical heating between insulation and pipes, if installed. Check always minimum twice a year.	2
Saving- and comfort functions	Test of CO2 sensor, humidity sensor, motion sensor, pressure transmitters for air capacity control, extended operation via button, cooling recovery, free cooling	1
Fire alarm	Test of thermostats, smoke detectors and fire detection systems	1
Battery in controller	Change the battery on demand by alarm in the control panel and always change the battery as a minimum every 5. Year.	1
Remote control	Test of Communications.	1

R.4 Filters – always replace filters with new filters with the same characteristics as original filters to maintain SFP value

Filters in supply air and in extract air always have the same sizes of frames and the number of filters for supply air and extract air are always the same. REMEMBER to order filters for supply air as well as for extract air.

To maintain the factory-calculated SFP values for the air-handling unit, it is very important that filters with the same characteristics for start pressure as well as lifetime replace factory-mounted filters.

To achieve the most favourable SFP values, the factory-mounted filters represent the lowest achievable start pressure as well as the longest achievable lifetime. If other filters with higher start pressure and shorter lifetime replace the factory-mounted filters, the user will experience smaller airflow and/or consumption of more electricity, and the SFPv value calculated by Systemair according to the Eurovent certification will not be achieved. Poor SFPv values will be detected by tests according to commissioning standards, DGNB, LEED or BREEAM sustainability standards and locally defined performance standards (the SFPv is with new clean filters).

Filter frame for bag filters must be of NON-PVC plastic to ensure safe disposal by incineration.

For each individual air handling unit you will find the data for the factory-mounted filters in Annex 2 that is always provided in a cover placed inside the air handling unit when the air handling unit is delivered to the final site. Annex 2 is also always available from Systemair if you can inform us of the production number of the air handling unit. The production number is always printed on the so-called machine card that is attached to the unit. You will find an example of this machine card in section d.2.1 of this manual.

The factory-mounted filters comply with indoor air quality demands of customers and with the SFP values according to local legislation.

The filters comply with the filter classes according to the new test standard EN ISO 16890:2016 valid from 1 January 2019.

Filter classes according to the old test standard EN 779:2012 and the new test standard EN ISO 16890:2016 are listed below:

G4 – coarse 60%
M5 – ePM10 60%
M6 – ePM2,5 50%
F7 – ePM1 60%
F7 CityFlo – ePM1 60%
F8 – ePM1 75%
F9 – ePM1 85%

A label with this type of information about filters is placed on the air handling unit.

Supply filter data	
Airflow [m³/s]	2.15
ΔP initial/final [Pa]	66/184
Class	ePM1 60% (F7)
Pcs. x (size [mm])	3x(490x592x25)
Length [mm]	520

R.4.1 Bag filters – the number of filters and sizes of frames

Filters in supply air and in extract air are always the same sizes and the same numbers. See the filters in supply or extract air below.

Size of unit	Numbers and sizes of frames for bag filters (WxH)
10	1x[792x392]
11	2x[490x490]
12	1x[592x490] + 1x[490x490]
14	2x[490x592] + 1x[287x592]
16	3x[490x592]
18	2x[490x392] + 4x[592x392]
20	3x[592x592] + 3x[287x592]
22	6x[592x490] + 2x[287x490]
24	3x[592x592] + 1x[490x592] + 3x[592x490] + 1x[490x490]
27	2x[592x592] + 8x[490x592]
29	6x[592x592] + 4x[490x592]
31	5x[592x592] + 5x[490x490] + 5x[592x287]



Note:

Special sizes of filters are available from Camfil.

Dept of filter frame must be 25 mm to ensure a complete airtight sealing around the AHU filter frame

R.4.2 Panel filters – the number of filters and the sizes of the frames

Size of unit	Numbers and sizes of frames for panel filters (WxHxD)
10	1x[792x392x48]
11	2x[490x392x48]
12	1x[490x490x48] + 1x[592x490x48]
14	2x[490x592x48] + 1x[287x592x48]
16	3x[490x592x48]
18	2x[490x392x48] + 4x[592x392x48]
20	3x[592x592x48] + 3x[592x287x48]
22	6x[592x490x48] + 2x[287x490x48]
24	3x[592x592x48] + 4x[490x592x48] + 1x[490x490x48]
27	2x[592x592x48] + 8x[490x592x48]
29	6x[592x592x48] + 4x[490x592x48]
31	5x[592x592x48] + 5x[592x490x48] + 5x[592x287x48]



Note:

Special sizes of filters are available by Camfil.

R.4.3 Video instruction — replace bag filters

Turn the unit off and wait for 2 minutes till unit completely stops. Used filters can be drawn out. Store the used filters immediately in plastic bags to avoid that dust pollutes the environment. Geniox units are provided with a very corrosion-resistant and reliable system, where filters are slid into the air handling units in a lower and upper durable u-profile of flexible plastic. Check the upper and lower U-profile for damage and check the flexible vertical plastic profiles as well as the rubber profile that close between filter frame and door for damage.



Note:

Replace the profiles in case of damage.



Note:

The filters must have vertical bags.



Note:

Instructions about easy, quick and safe change of filters are displayed in a 2-minutes video. The video is available on YouTube.

<https://youtu.be/7SKylGOGNZE>



The new filter bags must be pushed carefully into the U-profile.



Note:

Prior to installation of new filters the EPDM rubber profiles on the vertical frames must be checked and in case of lack of flexibility and damage the EPDM rubber profiles must be replaced

Check that the filters are pushed to the position where the vertical frames of the filter bags are closing fully to the flexible vertical lists in the air handling unit for avoiding any air leakage.



Check the sealing strip that must avoid any air leakage between the closed inspection door and the filter wall.



Note:

Replace the sealing strip in case of lack of flexibility damage.



R.4.4 For hygienic units replaced U-profiles for filters must comply with ISO 846 – see spare part article number

Replaced U-profiles must be identical to the factory mounted U-profiles and must be provided with ISO 846 certification for cleaning.

Those U-profiles are available as spare parts from Systemair. **The Systemair spare part number is – 238702**

R.4.5 Panel filters

The filter cell guide rails are to be cleaned before fitting the new filters.



R.5 Changing the Internal Battery in the controller



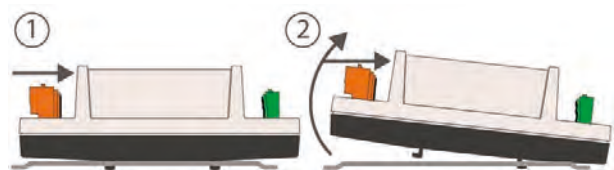
Caution

This procedure requires knowledge of proper ESD protection; i.e. an earthed wristband must be used!

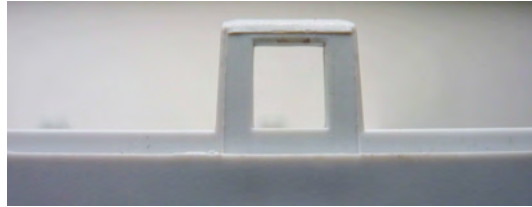
When the alarm "Internal Battery" is on the screen of the control panel, the battery for backup of program memory and real-time clock has become too weak. The battery is replaced as described below. A backup capacitor saves the memory and keeps the clock running for at least 10 minutes after the power supply is removed. Therefore, if the battery replacement takes less than 10 minutes, there will be no need to reload the program, and the clock will continue to run normally.

The replacement battery must be of the type CR2032.

- 1 Remove all the cables from the Access controller. All cables are in plugs that easily and fast can be pulled up. Release the Access controller from the mounting frame through pushing on one of the long sides of the controller. This is shown on the illustration below.
- 2 Remove the white cover from the black bottom by pressing on each of the six locking hooks at the two long edges of the cover using a small screwdriver, and at the same time pulling the cover outwards.



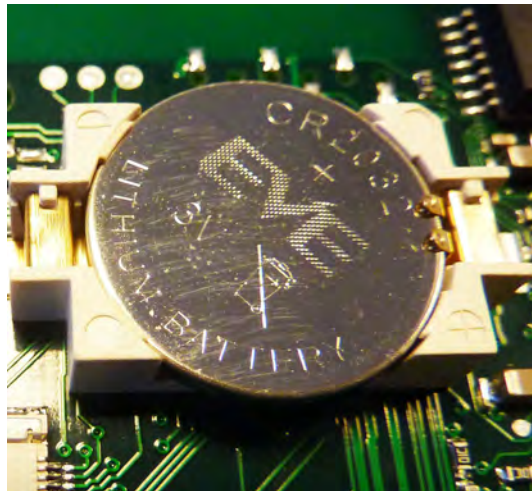
- 3 Use a small screwdriver to press this hook on the cover away from the edge of the black bottom



- 4 Each of the six hooks must be released from the block on the black bottom by a small screwdriver, and at the same time pulling the cover outwards.



- 5 Grip the battery firmly with your fingers and lift it upwards until it rises from its holder. Press the new battery firmly down into place. Note that to preserve correct polarity; the battery can only be inserted the "right way round".



R.6 Functions to maintain

R.6.1 The unit

It is very easy to remove inspection doors for extraordinary good access to cleaning, service, repairs and replacement of components in the unit. Lift the stainless steel shaft in the hinge to remove the door



The unit should be cleaned once a year when operating with normal air quality for comfort ventilation with no special hygiene requirements.

To clean the unit, dry it off with a dry cloth, or use water mixed with a non-corrosive cleaning medium.

Any corrosion – for example the bottom of the section for outdoor air intake and the bottom of the section for exhaust air outlet must be cleaned off immediately, and the surface treated.

In special operating conditions, where the air is aggressive or very humid, for example, or where there are special hygiene requirements, the unit shall be cleaned more frequently as required according to above VDI 6022 checklist.

Cleaning medium and method should be adapted to the relevant conditions. Any corrosion should be cleaned off immediately, and the surface treated.

Grilles for air intake and exhaust air outlet are to be cleaned at least once a year to prevent blockage.

Closing mechanisms are to be lubricated at least once a year. Synthetic door hinges are service free. Seals around inspection doors are to be cleaned at least once a year and are to be checked for leakage.

It is recommended to treat the seals with a moisture repellent agent.

All door gaskets and sealing lists are to be inspected at least once a year and are to be repaired or replaced if necessary.

R.6.2 For hygienic units replaced door gasket and sealing lists must comply with ISO 846 – see spare part article numbers

Replaced triangle door gasket and sealing lists must be identical to the factory mounted lists and profiles and must be provided with ISO 846 certification for cleaning according to VDI 6022 guidelines.

The triangle door gasket is available as spare part from Systemair. **The Systemair spare part number is – 238701**

The grey flexible sealing lists between components and doors are available as spare parts from Systemair.

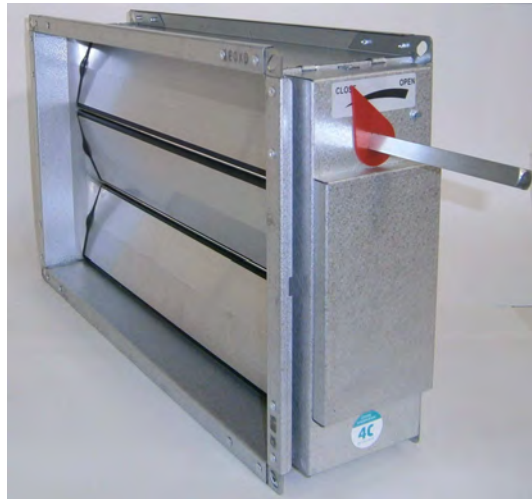
See the Systemair spare part numbers of the grey flexible sealing lists in the table below	
Hygiene 110 Foil 10x15 mm Grey	238703
Hygiene 110 Foil 10x20 mm Grey	238704
Hygiene 110 Foil 10x25 mm Grey	238705
Hygiene 110 Foil 10x50 mm Grey	238706
Hygiene 110 Foil 6,0x15 mm Grey	238707
Hygiene 110 Foil 6,0x30 mm Grey	238708
Hygiene 110 Foil 4,5x10 mm Grey	238709
Hygiene 110 Foil 4,5x15 mm Grey	238710
Hygiene 110 Foil 4,5x50 mm Grey	238711
Hygiene 110 Foil 3x20 mm Grey	238712
Hygiene 110 50x42x10 mm Grey	238713

R.6.3 Dampers

Air-tightness of the damper, when the damper motor is in the closed position, must be visually checked once a year. The damper motor is to be adjusted if the damper does not close tightly.

Each damper blade is driven by a gear drive of a temperature-resistant, glass-fibre reinforced PA6 nylon composite. Gear-drive as well as bearings do not require lubrication

The damper blades are fitted with synthetic bearings requiring no lubrication.



Rubber seals between the damper blades and the frame are to be checked once a year. These seals are not to be lubricated or treated in any other way.

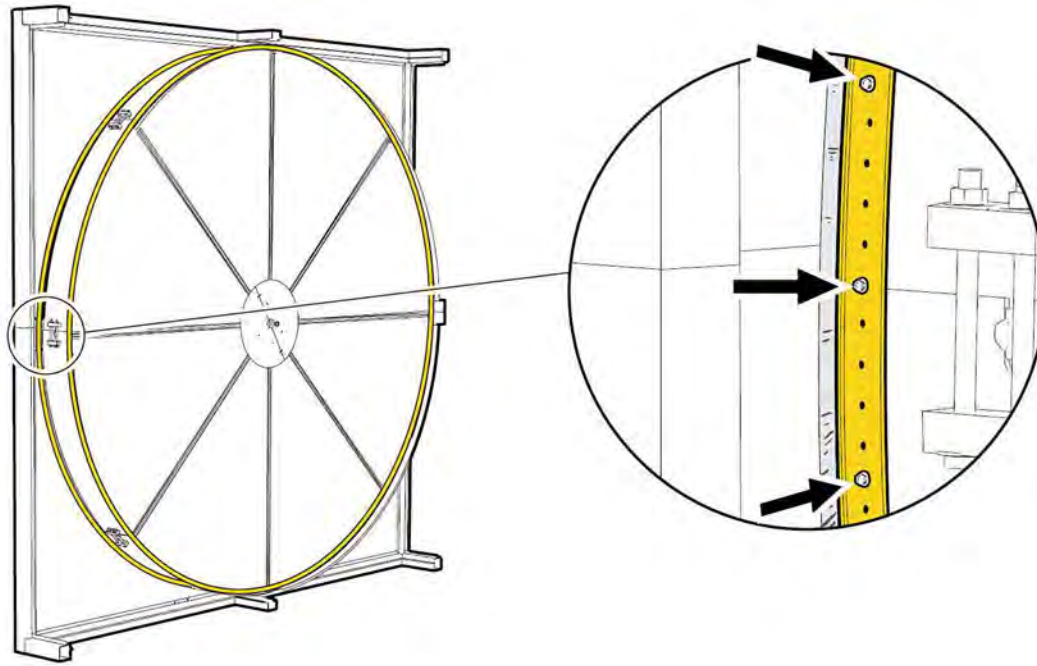


R.6.4 Rotary heat exchanger

The rotor is to be checked at least once a year to ensure that it can turn freely and easily. This can be done by removing the belt drive at the motor and then turning the rotor manually with a hand on the peripheral rotor casing. The bearings are factory lubricated and do not require any service lubrication.



R.6.4.1 Inspection and replacement of brush seals



Check annually that the brush seals close well. Expect that brush lists should be changed every 5 years — maybe more often — if necessary.

To ease inspection and service the rotor can be pulled out of the sizes 10, 11, 12, 14 and 16.

R.6.4.2 Cleaning of rotor

With F7 — ePM1 60% filters in both flows — outdoor air and extract air — the counter flows of outdoor air and extract air through the rotary heat exchanger usually eliminates that dust and particles are stored inside the rotary heat exchanger.



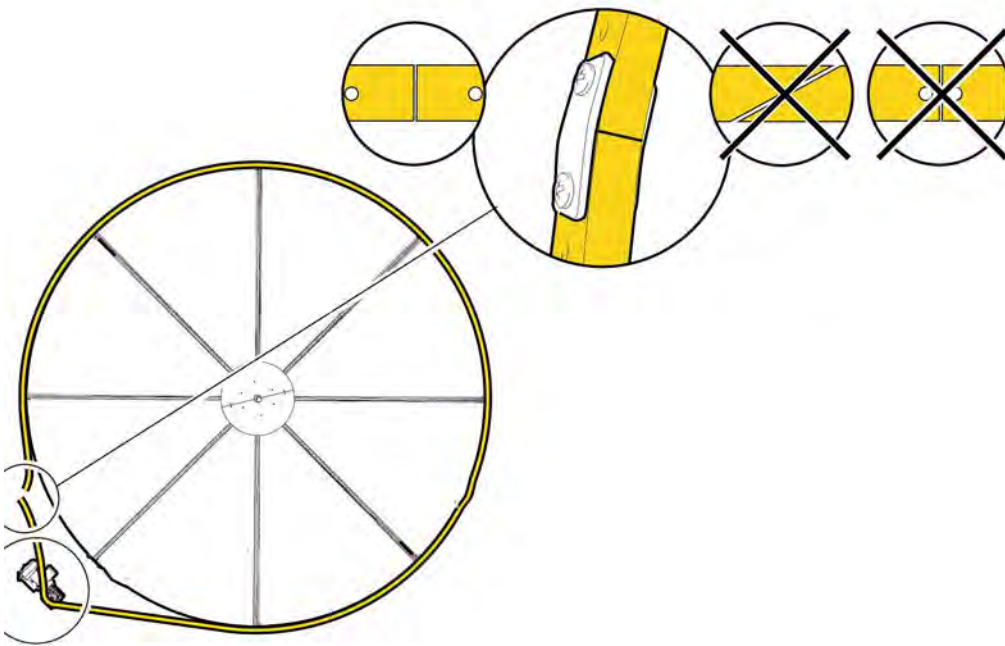
Note:

The rotor can be cleaned by gentle vacuum cleaning with a brush attachment to the hose of a vacuum cleaner and not with compressed air or water.

During gentle vacuum cleaning the even removal of eventual dust and particles is provided when the rotor is turning at a low speed.

R.6.4.3 Motor and belt drive

The bearings are factory lubricated and do not require any service lubrication. The belt drive is to be checked for correct tightness and that it is undamaged. On smaller AHU, the rotor is fitted with an elastic belt drive and supplied with a reserve belt on the rotor. This belt drive does not require service and cannot be shortened. A new belt can be fitted using specialist tools. On larger heat exchangers the rotor has a V-belt with a belt connector. If the belt is no longer tight, it must be shortened to a length which enables the motor base frame tightening spring to hold the belt tight. If new screws are used for the belt connector, they must not have a length which exceeds the thickness of the belt and connector. Remove the excess, if any, with a file.



Check the drive belt annually. Replace if necessary. Reuse both brackets. If new screws are needed do not hesitate to make the screws even with the surface of the inner bracket.

R.6.5 Cross flow and counter flow plate heat exchanger — cleaning



Note:

The edges of the heat exchanger plates are to be checked for cleanliness and damage.

If there is dust on the edges of the plates, remove it with a soft brush or with an brush attachment to the hose of a vacuum cleaner. The thin plates are not constructed for cleaning with compressed air or high pressure water.



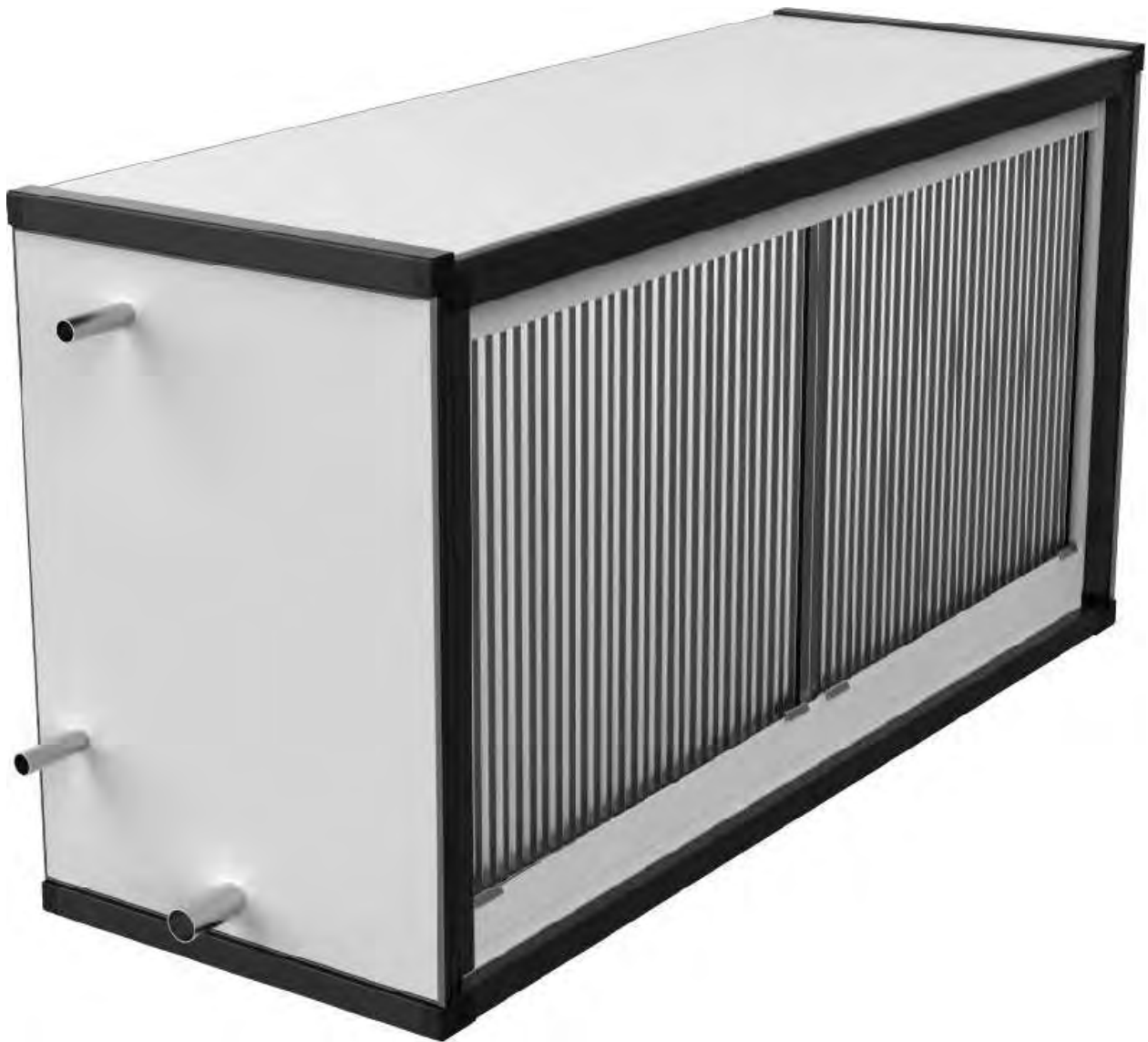
Note:

Greasy deposits can be removed by non-presurized hot water or by a detergent spray and washed with non-presurized water. Strongly alkaline or other substances corrosive to the plates or the seal should be avoided. Take care that the water in the drip tray during the cleaning is escaping through the outlet with no overflow of water from the drip tray. Removal of the water trap during the cleaning is recommended.



Note:

If a droplet eliminator has been fitted, this must be cleaned regularly according guidelines displayed in the section R.3 above



Inspection door is installed in the air handling unit for easy access to removal of the droplet eliminator for cleaning outside the unit of the droplet eliminator on both sides. Lift the droplet eliminator 2 – 3 cm to move the underside of the eliminator over the bottom profile – lower the eliminator to the floor of the unit, and the eliminator is free of the upper profile. Hereby the eliminator is released for easy withdrawal and cleaning outside the unit.

R.6.5.1 By-pass damper

The damper blades are fitted with synthetic bearings requiring no lubrication. Each damper blade is driven by a gear drive of a temperature resistant glass fibre reinforced PA6 nylon composite. The steel rods and brass bushes do not require lubrication. Air-tightness of the dampers, when the damper motor is in the closed position, must be visually checked once a year. The damper motor is to be adjusted if the damper does not close tightly.

R.6.5.2 Video instruction – water trap – cleaning and reassembly

The drip tray beneath the heat exchanger, as well as the drain and the water trap must be cleaned. Take care that there is sufficient water in the water trap. If a droplet eliminator has been fitted, this must be checked according to the schedule and cleaned if necessary.



Drip tray with slope is not supported for the weight of a person. Do not walk or stay in the drip tray.

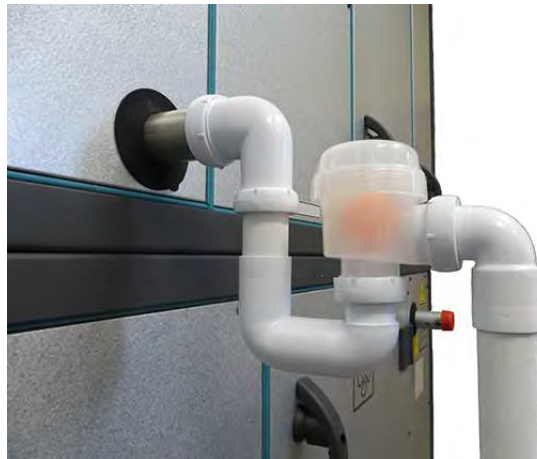
Demount this type of water trap regularly for careful cleaning.



Note:

Information about disassembly, cleaning and reassembly is available in a 2-minutes video on YouTube.

<https://youtu.be/5qMswv2c0SQ>



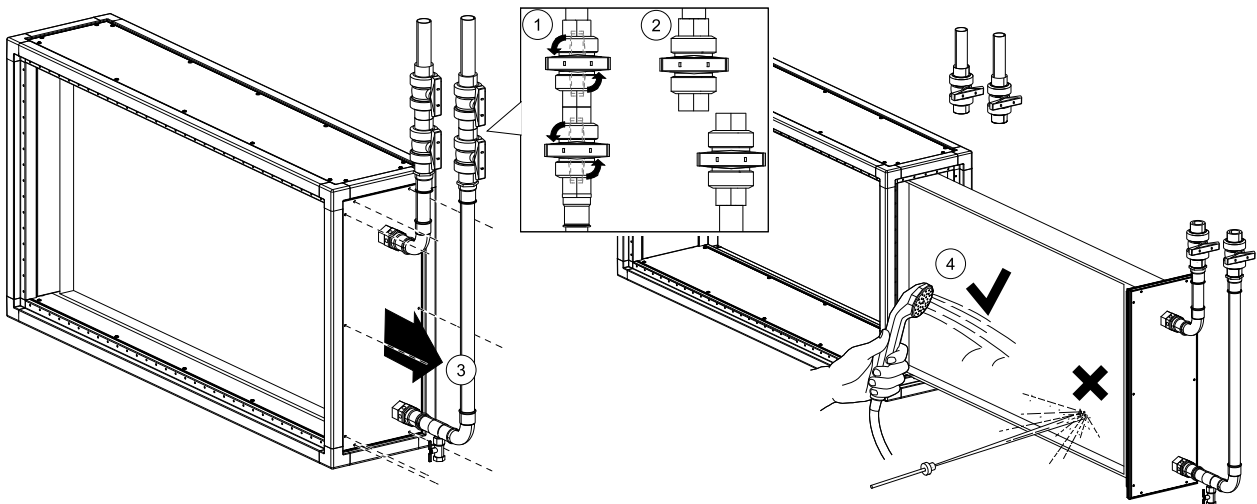
R.6.6 Coils for heating and/or cooling – cleaning

Cleaning must be carried out with the utmost care to ensure that the coil fins are not damaged. The thin fins are not constructed for cleaning with compressed air or high pressure water.



Note:

If the coil is installed with the below valves and union fittings, the user and/or designer have prescribed in the tender that coil and droplet eliminator – if installed – must be extracted for cleaning.



1. Close ball valves before disconnecting inlet and return pipes.

2. Loosen and remove union fittings and disconnecting pipes.
3. Remove screws from the front panel and extract the coil with the front panel.
4. Cleaning is only allowed with an brush attachment to the hose of a vacuum cleaner or with non-pressurized water – if needed with assistance of a detergent spray that is not corrosive to the coil fins of aluminium.

The piping system must be vented automatically as air in the system can significantly reduce the capacity of the coil.

R.6.6.1 Heating coil



Check that the frost protection system is fully operational. A coil can burst due to frost if the frost protection system is not operational.

R.6.6.2 Cooling coil

The drip tray beneath the cooling coil, as well as the drain and the water trap must be cleaned regularly according to VDI 6022 guidelines. Take care that there is sufficient water in the water trap after cleaning.



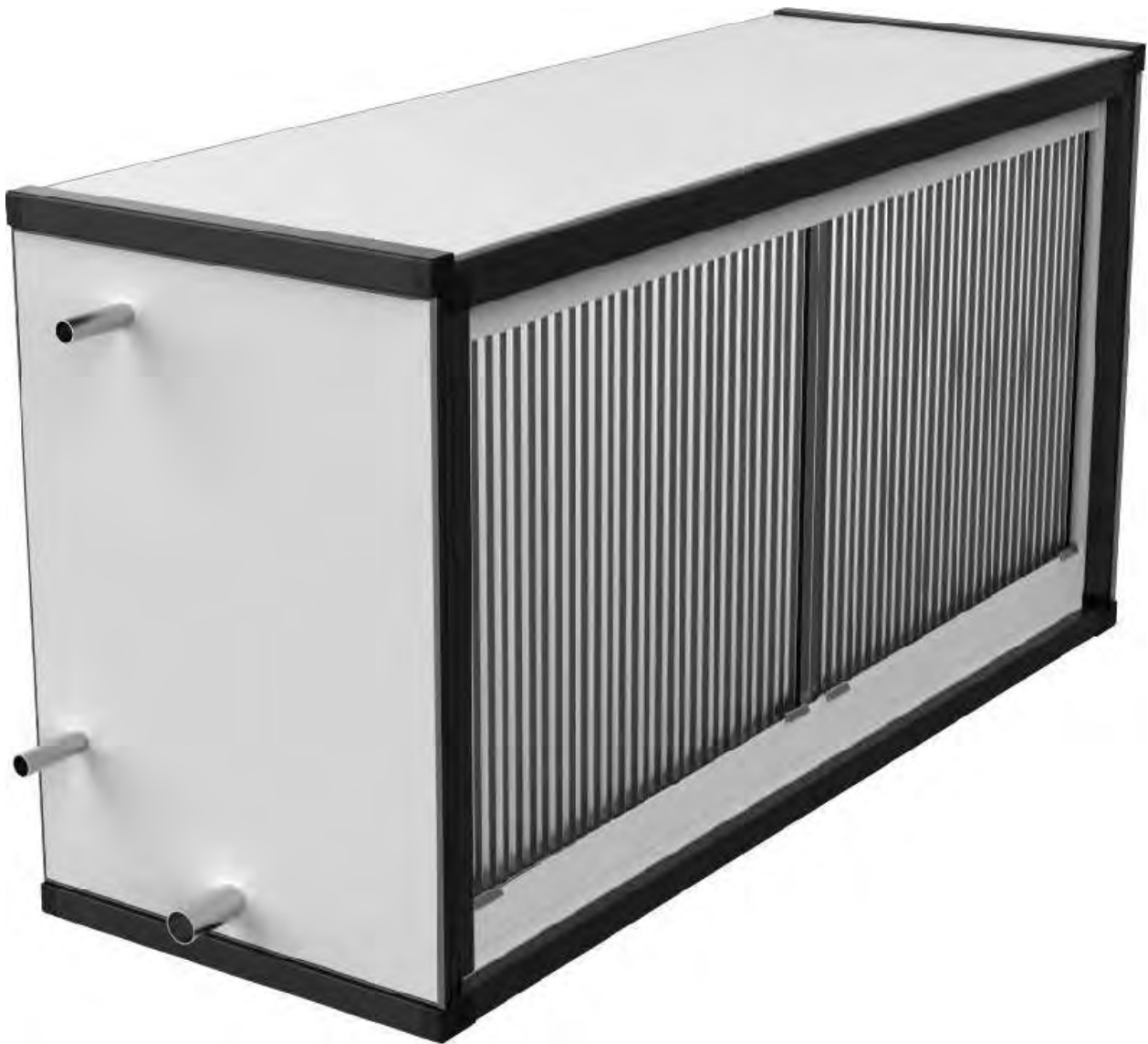
Note:

If the coil is cleaned in the unit by non-pressurized water it is important that the water in the drip tray during the cleaning is escaping through the outlet with no overflow of water from the drip tray. Removal of the water trap during the cleaning is recommended.



Note:

If a droplet eliminator has been fitted to the cooling coil, this must be cleaned regularly according guidelines displayed in the section R.3 above



Inspection door is installed in the air handling unit for easy access to removal of the droplet eliminator for cleaning outside the unit of the droplet eliminator on both sides. The droplet eliminator is easy removable from the air handling unit. Lift the droplet eliminator 2 – 3 cm to move the underside of the eliminator over the bottom profile – lower the eliminator to the floor of the unit, and the eliminator is free of the upper profile. Hereby the eliminator is released for easy withdrawal and cleaning outside the unit.

R.6.6.3 Electric heating coil

Check that the built-in safety thermostat with an automatic reset function and the overheat thermostat with manual re-setting are fully operational.

R.6.7 Plug fans

Dust can accumulate on the fan impeller which can cause imbalance and vibrations. The fan impeller must therefore be checked once a year and cleaned, if necessary. Anti-vibration mounts and flexible connections should be checked at the same time. If the anti-vibration mounts are damaged in any way they must be replaced.

R.6.7.1 Motor

The motors are usually fitted with factory lubricated bearings which require no further lubrication.

R.6.8 Attenuator

During operation dust particles can accumulate on the surface of the baffles. Attenuators that are designed for dry and wet cleaning are fitted with baffles that can be extracted from the unit casing. Large inspection doors give access to easily extraction of the baffles. Baffles designed for dry cleaning can be vacuum cleaned. Baffles designed for wet cleaning can be washed down using a soft brush and soapy water. The detergent used must be non-aggressive. After

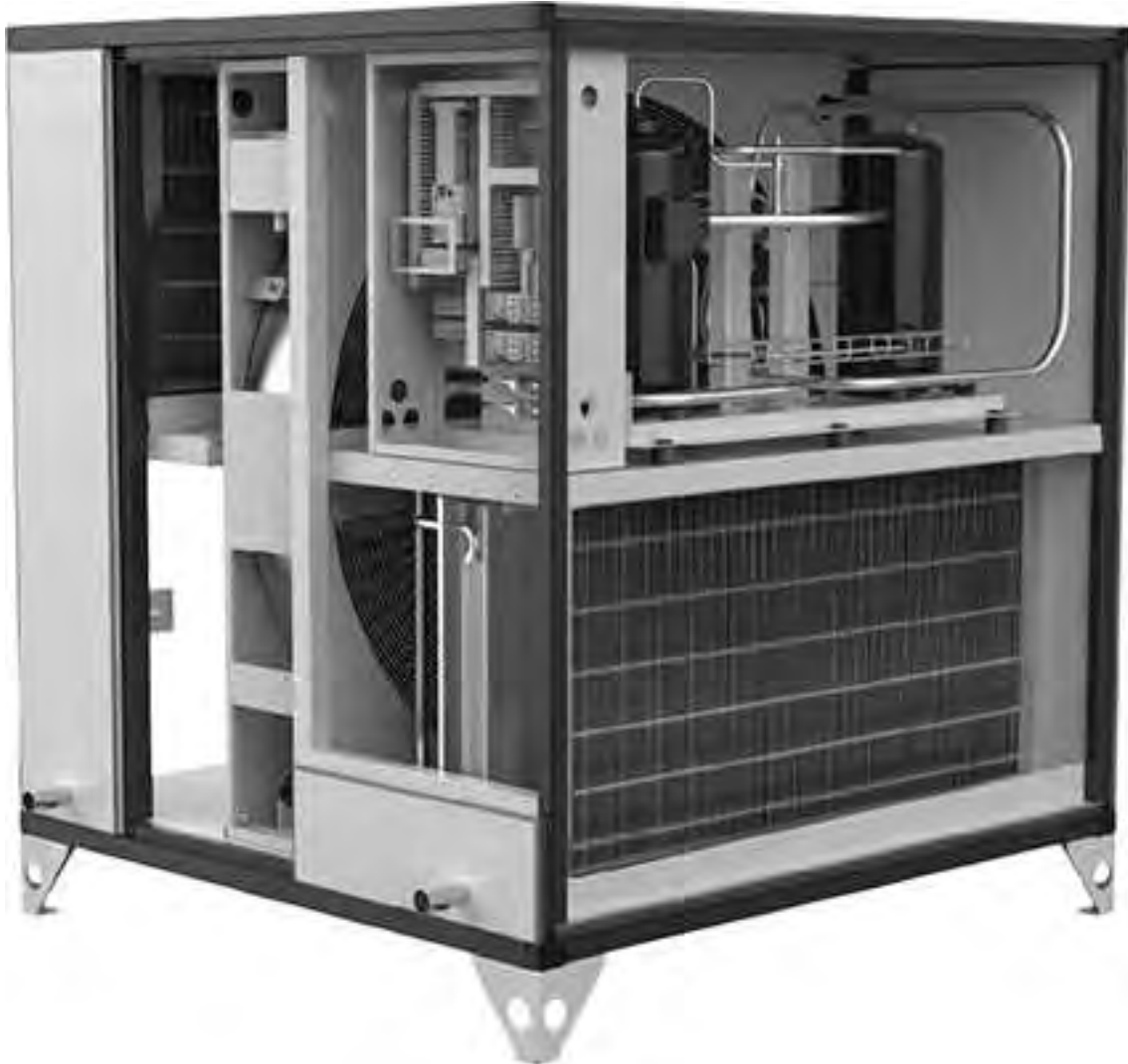
washing, the baffles must be wiped dry with a cloth. Remember to clean the inside surface of the unit casing before re-fitting the baffles.

R.6.9 Outdoor air section

Dust and dirt can accumulate in this section. Large inspection doors give access for cleaning.

R.6.10 Heat pump unit

Mandatory annual control must be done by certified technicians from a certified company. See further description in Annex 5 and 6.



S Instructions to enable adjustment and maintenance safely

S.1 Protective measures and additional protective measures

Adjustment and maintenance must be done by skilled technicians – usually based on service contracts for some years or long-term ESCO contracts.

The units are provided with guards to avoid unintended hazards and injury because of rotating parts in the unit. The potential sources of harm are the fans with fast rotating impellers. Hazards from the impellers are obvious during operation, but when power is cut-off, the impellers are still potential hazards due to after-run for at least 20 seconds. Notice that even cut-off the impellers are still potential hazards.

The fan guard's are the inspection doors and the doors are provided with locks. Inside the doors are additional protection installed – guards that only can be removed by use of tools.

Other motor-driven parts are dampers with damper motors and rotary heat exchangers, but the movement is so slow that guard measures are not necessary. Just keep your hands away from places with risk of injury.

Use particulate respirator when filters are replaced.

S.1.1 Necessary protection measures prior to start-up

Ensure that all protection measures are installed correct before start-up.

S.1.1.1 Design of protection measures

Inside the doors are additional protection installed – guards that only can be removed by use of tools.

S.1.1.2 Configuration of controller in EC motors with installed guard

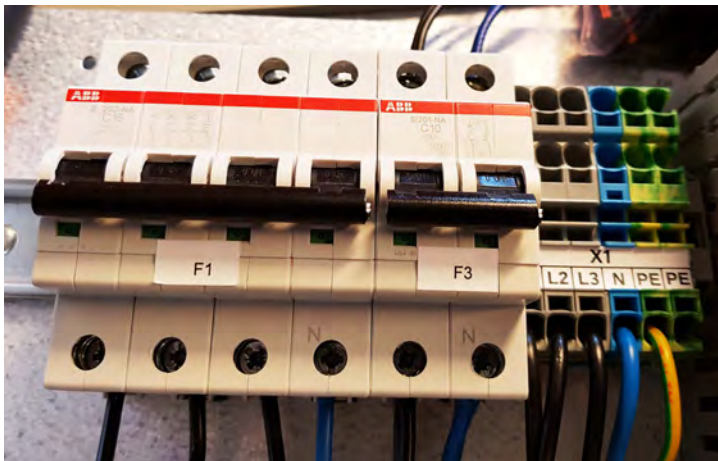
A controller is mounted in the EC motor. If the configuration of the controller is carried out with the fan in operation, the guard must be installed for safety reasons and a long cable must be installed between the EC motor inside the unit and the control panel outside the unit.

The mentioned guard is an accesory that must be ordered separately.

S.1.2 Safe adjustment and maintenance

Before maintenance and repair, the unit must be switched off by switching off the disconnecting device. **Note that lamps must be switched on during maintenance** (lamps are an accessory – only installed, if ordered).

Use cut-resistant gloves for protection against injury from sharp metal plate edges. Use CE-marked gloves for this purpose. Use helmet during maintenance work in the unit.



S.1.3 Personal protective equipment for maintenance staff – health and safety

Use the below-mentioned personal protective equipment for maintenance:

- Cut-resistant gloves for protection against injury from sharp metal plate edges. Use CE-marked gloves for this purpose.
- Helmet
- Particulate respirator – maintenance free including foam face-seal and adjustable pre-threaded headbands – for replacing filters.
- Padlock for locking the above mentioned automatic circuit breakers.
- Permanent magnet motor. The shaft must be blocked during repairs and maintenance of the electric system (the motor generates electricity by rotation – for example that the wind and thermic drives the fan/motor).

T The specifications of the spare parts to be used, when these affect the health and safety of operators

Geniox air handling units are operating automatically. Operators can control the unit by the Systemair control panel

T.1 Spare parts - Mechanical

Annex 3 - available on demand

T.2 Spare parts - Electrical

Annex 3 - available on demand

U Information on airborne noise emissions exceeding 70 dB(A)

Due to the design and construction of the units the (A) weighed sound pressure level from fans and other components do not exceed 70 dB (A) outside the units.

Annex Geniox Hygienic air handling unit

User Manual

GB

Document in original language | Version

Part number of this manual 90925520
Order number output



Only the English version is valid in case of a dispute. Translated versions are not valid in case of disputes.

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Annex 1 Declaration of conformity with production number (in separate cover)

Printed on separate page and delivered with every unit. Enclosed in separate cover.

Annex 2 Technical data – unique data for every unit (in separate cover)

Printed on separate pages and delivered with every unit. Enclosed in separate cover.

3-1 | Spare part list (in separate cover — is only available on demand)

Annex 3 Spare part list (in separate cover — is only available on demand)

Printed on separate pages but not delivered with every unit. Only available on demand.

Annex 4 Speed control for rotary heat exchanger

4.1 Speed control

The cabinet with the speed control system for the rotor is installed behind the inspection door.

The cabinet contains the speed controller with all components, terminal blocks, LED displaying the operation mode, the dual position DIP switch with 8 sliding levers for programming the rotor motor signal and a button for the activation of the test mode.

Through the different combinations of the 8 sliding levers of this dual position DIP switch, the correct signal is available for the 2 different motors used for the 7 sizes of Geniox Core air handling units. The sliding levers are set and the function is checked at the factory. The positions of the levers appear from the tables below.

4.1.1 Selection of correct signal via the 8 DIP switch levers

Position	Function	Code
Up	Active = ON	1
Down	Deactivated = OFF	0

The factory sets the positions of the 8 DIP switch levers for the maximum of 12 revolutions per minute for standard temperature exchangers and for sorption-hybrid exchangers. The position of each of the 4 DIP switches to the left is shown below.

Geniox	Pulley	Position for DIP switches to the left	Motor
10	54	0000	90TYD-S214-M 2.8Nm
11	54	0000	
12	54	1000	
14	77	0000	
16	77	1000	
18	77	1000	
20	85	0100	120TYD-S214-M 5.5Nm

The factory sets the positions of the 8 DIP switch levers for the maximum of 20 revolutions per minute for sorption exchangers. The position of each of the 4 DIP switches to the left is shown below.

Geniox	Pulley	Position for DIP switches to the left	Motor
10	70	1000	90TYD-S214-M 2.8 Nm
11	77	1000	
12	95	1000	
14	95	1000	
16	118	0100	120TYD-S214-M 5.5 Nm
18	112	1100	
20	118	1100	

4.1.2 Indication of operation mode via red and green LED as well as test of motor

The LED is in the cover of the cabinet.

LED indication	Value
No indication	Power off
Green	Ordinary operation
Green – flashes	Ready for operation
Green/redstrobe, slow	Magnet on the rotor has activated rotor guard
Green/red strobe, fast	Restart sequence active
Red	Rotor guard has not been activated

Number of red flashes in series	Value
1	Output current limit
2	Over voltage
3	Under voltage
4	Failure in the controller
5	Communication failure

Restart of rotor:

- Switch off power and switch on power again
or
- Press the test button inside the cabinet

Table 3 Test of motor by checking the resistance in all 3 windings

Motor sizes	Ohm
90TYD-S214-M	40Ω
120TYD-S214-M	18Ω
120TYD-S214-L	10Ω

Setting of constant speed:

- Set fourth DIP switch lever in position - ON

Test:

- Set fourth DIP switch lever in position - ON
- Press the test button

4.1.3 The board for control of revolutions.



4.1.4 Information about connection of cables to terminals on the control board.

Connection of cables to the terminals on the board		
Terminal	Connection	
1	Earth – supply	
2	Earth – supply	
3	Fase – supply	
4	Neutral – supply	
5	Rotor turns upwards seen from inspection side Terminal 5 = wire 1 Terminal 6 = wire 2 Terminal 7 = wire 3	Rotor turns downwards seen from inspection side
6		Terminal 5 = wire 2
7		Terminal 6 = wire 1 Terminal 7 = wire 3
8	Earth for rotor motor	
Test	Set DIP switch 4 in position – ON – and press the button for test. The signal is controlled by the potentiometer at constant speed and not by any signal from the control system.	
Adjust	Is activated by setting DIP switch 4 at OFF and DIP switch 5 at ON. Hereby the maximum revolutions can be adjusted between 50 and 100 % by the potentiometer. Usually, the factory setting is OK, but with this potentiometer the maximum revolutions can be reduced or increased.	
9	Alarm signal – COM (common)	
10	Alarm signal – Relay is normally closed (this is used by the control system from Systemair)	
11	Alarm signal – Relay is normally open (this is not used by the control system from Systemair)	
12	Control system input is 0 – 10 volt DC	
13	Control system input – ground	
14	Rotor guard – (black cable from rotor guard from Systemair)	
15	Rotor guard – (blue cable from rotor guard from Systemair)	
16	Rotor guard – (brown cable from rotor guard from Systemair)	
17	For BUS signal – RS485 – A (green wire from Systemair control system)	
18	For BUS signal – RS485 – B (yellow wire from Systemair control system)	
19	For BUS signal – ground (white wire from Systemair control system)	

4.2 Installation of motor that turns rotor and sensor for control of rotation

After assembly of rotor drive belt between rotor and rotor motor as well as sensor for control of rotation must be installed.

The rotor motor is installed by Systemair before delivery.

The rotor motor is mounted on a motor console plate.

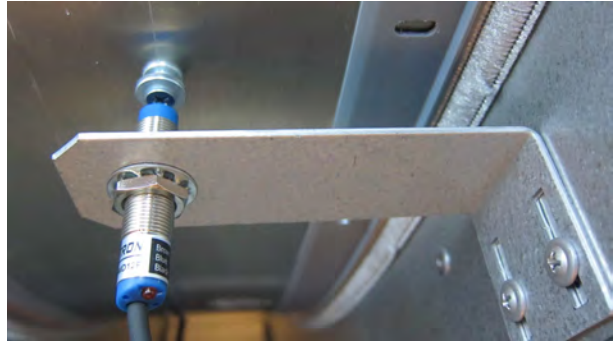
Check that collision between rotor and sensor is impossible due to the fact that the diameter of the rotor can vary 2 – 3 cm. Please turn the rotor by hand in order to verify that the sensor will not be hit by the rotor.



Note:

To activate the signal from the sensor during rotation of the rotor it is necessary to install a screw on the rotor. The distance from the screw to the sensor must **not** exceed 2 mm.

The sensor is installed to the right seen from the inspection side of the unit. Check that collision between sensor and rotor is impossible. Adjust position of sensor if necessary.



Check the illustrated screw on the rotor for activation of signal from the sensor.



Note:

The distance from the screw to the sensor must **not** exceed 2 mm.



Annex 5 Reversible heat pump unit (in separate cover, if heat pump was delivered)

5.1 Geniox-HP section (reversible heat pump unit)

The air handling unit section – Geniox-HP – is a separate section in the air handling unit, containing a complete stand-alone reversible heat pump system (heating and cooling). If the air handling unit was delivered with this section, a separate manual about the heat pump was enclosed in the separate cover.

Annex 6 Menu for internal controller in the heat pump unit (in separate cover, if heat pump was delivered)

If the air handling unit was delivered with this section, a separate manual about the heat pump was enclosed in the separate cover

Annex 7 Connection of EC fan motor, diagnostics/faults and configuration of speed control

7.1 Connection of ECbluefin fan motor

Assembly instructions **ECblue BASIC-MODBUS**, **ECblue BASIC**

Enclosure

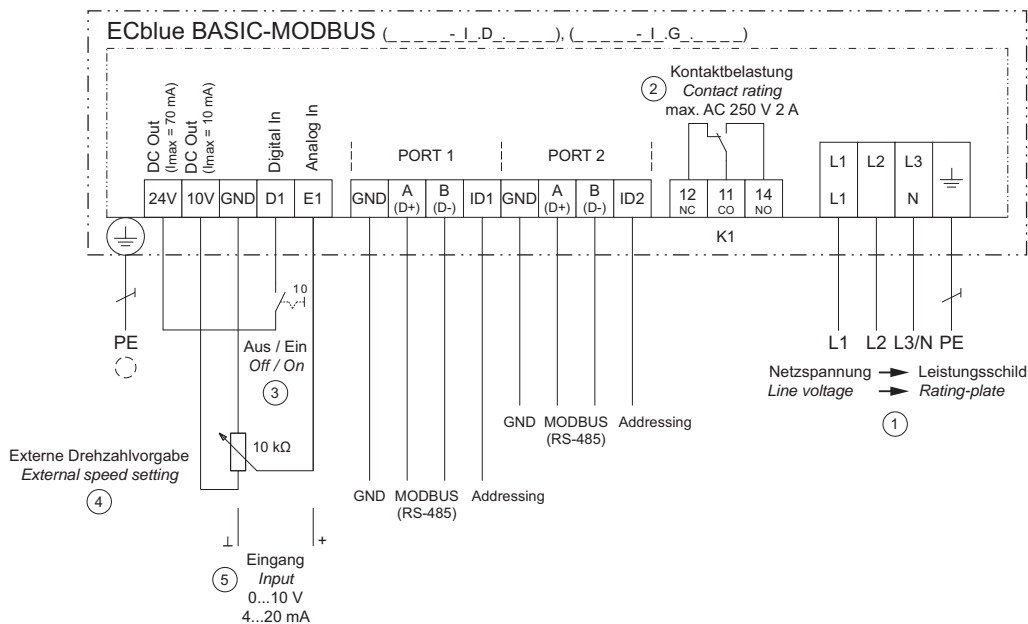
12.3 Connection diagrams

Adhere to the further information under Mains connection.



UL: Input (Line)

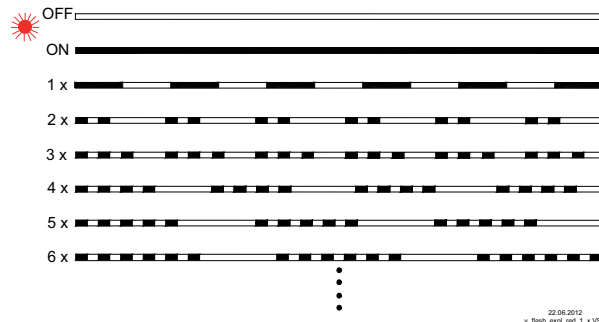
Copper connecting leads with an insulation temperature of at least 80 °C must be used!

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28.08.2018

- 1 Line voltage see rating plate
- 2 Relay output "K1" for fault reporting (factory function), max. contact load AC 250 V 2 A
 - During operation the relay is energised, i.e. the connections "11" and "14" are bridged
 - In case of a fault, the relay is de-energised, i.e. the connections "11" and "12" are bridged
 - In case of a shutdown using the enable (D1 = Digital In 1) the relay remains energised
- 3 Digital enable input (factory function)
 - Device "ON" when contact closed
 - Device "Off" when contact open
- 4 External speed setting
- 5 Input 0...10 V, 4...20 mA
- 6 PWM input, $f = 1...10$ kHz

7.2 Diagnostics/faults visualised by LED on the ECbluefin motor

10.2 Status output with flashing code



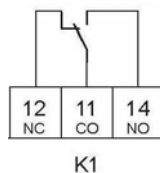
LED Code	Relays K1*	Cause Explanation	Reaction of Controller
			Adjustment
OFF	0	No line voltage	Line voltage available? Unit switch OFF and automatically ON when the voltage has been restored
ON	1	Normal operation without fault	
1 x	1	No enable = OFF Terminals "D1" - "24 V" (Digital In 1) not bridged.	Switch OFF by external contact (see digital input).
2 x	1	Temperature management active The device has an active temperature management to protect it from damage due to too high inside temperatures. In case of a temperature rise above the fixed limits, the modulation is reduced linearly.	With a drop in temperature the modulation rises again linear. Check installation of the device and cooling of the controller.
4 x	0	Line failure (only for 3 ~ types) The device is provided with a built-in phase-monitoring function for the mains supply. In the event of a mains interruption (failure of a fuse or mains phase) the unit switches off after a delay (approx. 200 ms). Only functioning with an adequate load for the controller.	Following a shutoff, a startup attempt is made after approximately 15 seconds, if the voltage supply is high enough. This keeps occurring until all 3 supply phases are available again. Check power supply
5 x	0	Motor blocked If after 8 seconds of commutation no speed is measured > 0, the fault "Motor blocked" is released.	EC-Controller switches off, renewed attempt to start after about 2.5 sec. Final shutoff, when fourth starting test fails. It is then necessary to have a reset by disconnecting the line voltage. Check if motor is freely rotatable.
6 x	0	Failure power module Short circuit to earth or short circuit of the motor winding.	EC-Controller switches off, renewed attempt to start after about 60 sec. see code 9. Final shutoff, if - following a second starting test - a second fault detection is detected within a period of 60 seconds. It is then necessary to have a reset by disconnecting the line voltage.
7 x	0	Intermediate undervoltage If the DC-link voltage drops below a specified limit the device will switch off.	If the DC-link voltage rises above the limit within 75 seconds, then the controller will attempt to start. Should the DC-link voltage stay for more than 75 seconds below the limit, the device will switch off with a fault message.
8 x	0	Intermediate circuit overvoltage If the DC-link voltage increases above a specified limit, the motor will switch off. Reason for excessively high input voltage or alternator motor operation.	If the DC-link voltage drops below the limit within 75 seconds, then the controller will attempt to start. Should the DC-link voltage stay above the limit for more than 75 seconds, the device will switch off with a fault message.

LED Code	Relays K1*	Cause Explanation	Reaction of Controller
			Adjustment
9 x	1	Cooling down period power module Cooling down period power module for approx. 60 sec. Final shutoff after 2 cooling-off intervals see code 6	Power module cooling down period for approx. 60 sec. Final shutoff after 2 cooling-off intervals see code 6.
11 x	0	Error motor start If a starting command is given (enable available and Setpoint > 0) and the motor does not start to turn in the correct direction within 5 minutes, then an error message will appear.	If it is possible to start the motor in the target direction of rotation after the error message, the error message will disappear Should a voltage interruption occur in the meantime, the time taken up to the switch off will begin again. Check if motor is freely rotatable. Check if the fan is driven in reverse direction by an air stream (see Behaviour in rotation by air current in reverse direction).
12 x	0	Line voltage too low If the DC-link voltage drops below a specified limit the device will switch off.	If the line voltage rises above a specified limit within 75 seconds, then the controller will attempt to start. Should the line voltage stay below the specified limit for more than 75 seconds, the device will switch off with an error message
13 x	0	Line voltage too high Cause to high input voltage If the line voltage increases above a specified limit, the motor will switch off.	If the line voltage drops below the specified limit within 75 seconds, then the controller will attempt to start. Should the line voltage stay above the specified limit for more than 75 seconds, the device will switch off with an error message.
14 x	0	Error peak current If the motor current increases above the specified limit (even in a short time-frame) the device will switch-off.	After a switch off the controller waits for 5 seconds then the controller attempt a start. Arises within 60 sec. in series 5 further disconnections a final switch off with fault indication follows. Should no further switch off be exceeded in 60 sec. the counter will be reset.
17 x	0	Temperature alarm Excess of the max. permissible inside temperature.	Controller switches off motor. Automatic restarting after cooling down. Check installation of the device and cooling of the controller.
20 x	0	Communication fault MODBUS communication interrupted	see description MODBUS communication

* Relays K1 programmed function at factory (Fault indication not inverted)

0 Relays de-energized

1 Relays pulled up



7.3 Configuration of speed control

See information in manual from Ziehl Abegg. The name of the manual is L-BAL-F078-D-GB

Annex 8 Commissioning protocol – proposal (in separate cover)

Printed on separate pages and delivered with every unit. Enclosed in separate cover.

Annex 9 Report with data from final functional test on the Systemair factory (in separate cover)

Printed on separate pages and delivered with every unit. Enclosed in separate cover.

Annex 10 Short description of main components in the control system

10.1 Geniox units delivered in several sections

This model of the Geniox unit has an integrated control system and depending on the size of the unit, the cabinet is installed in the unit, on the unit or on the front of the unit. The controller is mounted in the cabinet, and all electrical connections between cabinet and components in the unit are installed. The control system is configured according to the customer's order – confirmed by the order confirmation – to promote easy start-up on the site. The unit is tested at the factory and all functions are confirmed by a final functional test and test report that is delivered with the unit. After the final test the unit is divided in sections to facilitate the transport. After reassembly of the unit on the site, the clearly marked cables with sockets must be reconnected in the marked terminals. Cable strips are preinstalled for installation of the cables between the components in the unit-sections and the cabinet. Cables installed on the unit-sections in the preinstalled strips are protected by metal covers. The covers have been removed before installation of the unit on the final site and must be replaced after installation of the cables. Cables with the mains power supply must be installed in the automatic circuit breakers belonging to fans, heat pump unit Geniox-HP (if delivered). All external components must be connected on the site.

10.1.1 External components

External components are Systemair control panel, valves, valve motors, pressure transmitters, supply air temperature sensor, sensor for water temperature in the heating coil (if water heating coil was requested) and circulation pump (Systemair does not deliver the pump). Terminals are present in the cabinet for pressure transmitters, if it is a solution for constant pressure in the ducts, and terminals are present in the cabinet for valve motors, circulation pump, supply air temperature sensor and sensor for water temperature in the heating coil, but cables are not installed and not connected to terminals in the cabinet. The Systemair control panel with cable is not connected to the controller in the cabinet. All external components delivered are packed in a cardboard box delivered together with the unit.

10.2 Geniox unit delivered assembled on base frame

This model of the Geniox unit has an integrated control system and the cabinet mounted inside the unit. The cabinet is always mounted in the unit section with the heat exchanger and the cabinet is always placed at the warm side of the heat exchanger. The intelligent controller is mounted in the cabinet, and all electrical connections between cabinet and components in the unit are installed. The control system is configured according to the customer's order – confirmed by the order confirmation – to promote easy start-up on the site. The unit is tested at the factory and all functions are confirmed by a final functional test and test report that is delivered with the unit. The unit is delivered as one assembled section on base frame. Cables with the mains power supply must be installed in the automatic circuit breakers belonging to fans, heat pump unit Geniox-HP (if delivered). All external components must be connected on the site.

10.2.1 External components

External components are Systemair control panel, valves, valve motors, pressure transmitters, supply air temperature sensor, sensor for water temperature in the heating coil (if water heating coil was requested) and circulation pump (Systemair does not deliver the pump). Terminals are present in the cabinet for pressure transmitters, if it is a solution for constant pressure in the ducts, and terminals are present in the cabinet for valve motors, circulation pump, supply air temperature sensor and sensor for water temperature in the heating coil, but cables are not installed and not connected to terminals in the cabinet. The Systemair control panel with cable is not connected to the controller in the cabinet. All external components delivered are packed in a cardboard box delivered together with the unit.

Annex 11 Wiring diagram (in separate cover)

The wiring diagram is in a separate cover



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