

# Quality, Environment and Safety

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## Certificate of Conformity

The below listed national and international directives/standards were observed during the design of the VLT® HVACDrive series FC-102, VLT®, AQUA Drive series FC-202, VLT® AutomationDrive series FC-301 & FC-302 and VLT® MicroDrive FC-051

Directive/standard/norm	Description
73/23/ECC (EN 61800-5-1 as preferred safety standard)	<b>LOW VOLTAGE DIRECTIVE</b>
EN 61800-5-1 Part 5-1:	<b>Adjustable speed electrical power drive systems - Safety requirements – Electrical, thermal and energy</b>
EN 50178	<b>Electronic equipment for use in power installations</b>
section 9.4.1 to establish compliance with the following sub clauses:	Visual inspections
• 5.2.1	Requirements for protections against electric shock
• 5.2.2	Protection against direct contact
• 5.2.4	Protection by means of enclosures and barriers
• 5.2.4.1	Distances
• 5.2.8.3	Protection by means of protective impedance
• 5.2.8.4	Protection by using limited voltage in control circuits
• 5.2.9	Protection with regard to indirect contact
• 5.2.9.1	Insulation between live parts and exposed conductive parts
• 5.2.9.2	Protective bonding
• 5.2.14	Solid insulation, insulation of circuits
• 5.2.15.1	Clearances and creepage distances
• 5.2.18.1	Constructive measures
• 5.3	Requirements for EE in installations with regard to protection against electric shock
• 5.3.1	Protection with regard to direct contact
• 5.3.1.2	Connection of EE with protective separation
• 5.3.2	Protection with regard to indirect contact
• 7.1.8	Electrical connections
• 7.2	Marking, identification, documentation
section 9.4.2.1 (EN60068-2-2, test Bd /IEC 60068-2-2, test Bd)	Dry heat test
section 9.4.2.2 (HD 323.2.3 S2, test Ca/ IEC 60068-2-3, test Ca)	Damp heat steady state
section 9.4.3.1 (EN 60068-2-31, test Ec/IEC 60068-2-31, test Ec)	Topple test
section 9.4.3.2 (EN 60068-2-6, test Fc/IEC 60068-2-6, test Fc)	Vibration, sinusoidal
section 9.4.4.2 (EN 60529/ IEC 60529)	Non-accessibility test
section 9.4.4.3 (EN 60529/ IEC 60529)	Enclosure test
section 9.4.5.1 (HD 588.1 S1/ IEC 60664-1)	Impulse voltage test
section 9.4.5.2	AC or DC voltage test
section 9.4.5.3 (HD 625.1 S1)	Partial discharge test
section 9.4.6.1 (see under EMC Directive )	Emission of EMC disturbances
section 9.4.6.2 (see under EMC Directive )	Immunity from EMC disturbances
section 9.4.6.3	Short-circuit withstand capability

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89/336/EEC (EN61800-3/A11/ IEC61800-3 as preferred standard)

**EMC DIRECTIVE**

**EN61800-3/A11/ IEC61800-3**

**Emission PDS Product Standard**

**EN/IEC61600-6-3/4**

**Emission- public/industry**

EN 55011

Conducted Class A-1

EN 55011

Conducted Class B-1

EN 55011

Radiated Class A-1

**EN/IEC61600-6-1/2**

**Immunity- public/industry**

**EN 61800-3/IEC61800-3**

**Immunity Industri**

EN 61000-4-2 (IEC 61000-4-2)

Electrostatic discharge (ESD)

EN 61000-4-3 (IEC 61000-4-3)

Electromagnetic radiated field, A.M. modulated

EN 61000-4-4 (IEC 61000-4-4)

Burst transients

EN 61000-4-5 (IEC 61000-4-5)

Surge transients

EN 61000-4-6 (IEC 61000-4-6)

RF field, common mode

**EN 61800-3 (IEC 61800-3)**

**Low frequency immunity**

IEC 61000-2-4

Harmonics

IEC 60146-1-1

Commutation notches

IEC 61000-2-4

Voltage variations and fluctuations

IEC/EN61000-4-11

Voltage dips and short interruptions

IEC 61000-2-4

Voltage unbalance

IEC 61000-2-4

Frequency variations

**EN 61800-3/A11 (IEC 61000-3)**

**Low frequency emission**

EN 61000-3-2 (IEC 61000-3-2)

Harmonics ( $I \leq 16A$ )

EN 61000-3-12 (IEC 61000-3-12)

Harmonics ( $I > 16A$ )

**UL 508c**

**Safety for Power Conversion Equipment**

**Enclosure Construction**

section 6 (UL 50)

Frames and Enclosure

**Environmental Rating Related Enclosure Construction**

section 7 (UL 50)

General

section 8 (UL 50)

Protection against corrosion

**Environmental Rating Related Enclosure Performance**

section 9 (UL 50)

General

**Non-Environmental Rating Related Enclosure Performance**

section 10

General

section 11

Securement of snap-on cover test

**Instructions and Marking Pertaining to Enclosures**

section 12

Permanence of marking

section 13

details

**Device Construction**

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General

section 15

Protection against corrosion

section 16

Provisions for Mounting

section 17

Insulation Material

section 18

Means for switching

section 19

Live Parts

section 20

Drive Protection

section 21

Capacitors

section 22

Fuseholders

section 23

Internal wiring

section 24

External Interconnections

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section 25  
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section 27  
section 29  
section 30  
section 32  
section 35  
section 36 (UL840)  
section 37  
section 38

## Device Performance

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### UL 508c

section 40  
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section 41.4  
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section 54

## Device Marking

section 55  
section 56  
section 57  
section 60  
section 61  
section 62  
section 63

## Manufacturing and production line test

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CAN/CSA-C22.2 No. 14-95 (approved by UL)  
CAN/CSA-22.2 No. 0.15-95

Transformers  
Blower Motors  
Supply Connections  
Risk of Electric shock  
Risk of Fire  
Secondary Circuits  
Isolation Devices  
Spacings  
Grounding  
Accessories

General

## Safety for Power Conversion Equipment

Temperature  
Abnormal operation tests  
General  
Single phasing  
Inoperative blower motor  
Current limiting control  
Full-load motor-running current tables  
Solid state motor overload protection test  
Dielectric voltage withstand test  
Short circuit test-standard fault currents  
Transient-voltage-surge suppression test  
Brake down of components test  
Terminal torque test  
Rating

General

Overload, Over current, Over speed  
Branch circuit short circuit protection  
Wiring terminal markings  
Cautionary markings  
Instructions and markings pertaining to accessories  
Marking location

Circuit functionality evaluation

## Industrial Control Equipment

Adhesive Labels

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**Miscellaneous standards/norms:**

Danfoss Corporate Guideline: 500B0430  
and ISTA, procedure 1A and 1  
Danfoss Corporate Guideline: 500B0432,  
Sinus Vibration, curve V (IEC 68-2-6, test Fc)  
Random vibration, curve E / F  
IEC 60068-2-64  
VDE 0160  
EN 50178 (section 5.2.11)  
EN50178 (section 6.1, table 7)(IEC 721-3-3)  
  
EN 50178 (section 6.1, table 7)(IEC 721-3-1)  
  
EN 50178 (section 6.1, table 7)(IEC 721-3-2)  
  
VBG-4  
ISO/EN 13849-1 (former EN 954-1)  
IEC 61508  
FDIS IEC 61800-5-2  
EN 60204-1

Guideline for Transportation test  
(Packaging)  
Guideline for Vibration test  
Vibration, Sinus  
Vibration, Random  
Vibration, random, broad-band  
Mains transients test pulse, class 1/2  
Leakage current and fault current  
Temperature (Class 3K3), Relative humidity  
(Class 3K3), Air pressure (Class 3K3)  
In Storage: Temperature (Class 1K4), Relative  
humidity (Class 1K3), Air pressure (Class 1K4)  
During transportation: Temperature (Class 2K3),  
Relative humidity (Class 2K3), Air pressure  
(Class 2K3)  
Direct touching  
Functional Safety, Safe Stop, Safety Category 3  
Functional Safety, Safe Stop, SIL2  
Functional Safety, Safe Stop, SIL2  
Stopping Category 0, Unintended Restart Protection

The conditions for observing the above mentioned directives/standards/norms, see the Operation Instruction or Design Guide for the specific product series.

Issued by:



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